

	Equipment :	Auto Loader	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Moulding department	Result :	N	P	Q	C	D	S	M	
	Cell :	Zone 1& 2	Type :								
Unit Name : SMASH INDUSTRIES, Pune			Operation : Black spot & Dust contamination issue in crystal part								
Kaizen Theme: Auto loader for raw material (PMMA Clear)			Idea : Auto loader is not available for the storage of raw material leads to dust contamination or black spot issue								
Problem / Present Status		Counter Measure			Benchmark :		Storage of raw material by using auto loader				
Auto loader not used for storage of raw material		Auto loader Available for the storage of Raw material only for PMMA Clear			Target :		Avoiding Dust contamination& Black spot				
					Start :		28/12/2015		Finished :		28/12/2015
					Note :		Done				
					Team Members :						
					1. Mr.Tushar Jain				2. Mr.Pankaj Achari		
					3. Mr.Pankaj Jain				4. Mr.Bhushan Mahajan		
					5. Mr.Ram Barle				6. Mr.Ganesh Killekar		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Black Spot or Dust Contamination in Crystal Parts ? A1 : Foriegn Particles added in Raw Material W2 : Why Foriegn Particles added in Raw Material ? A2 : Raw Material not store properly W3 : Why Raw Material not store properly ? A3 : Raw Material Storage in Bin,not in Drum or Auto loader W4 : Why Raw Material Storage in Bin,not in Drum or Auto loader ? A4 : Auto loader is not Available for storage of material		Avoid the Dust Contamination and Black spot issue in Crystal Part			What To Do : Auto loader or Drum Available for the storage of raw material						
					How To Do : Add Drum or Auto loader for the storage of raw material only for PMMA clear						
					Frequency : Not defined						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet				Target		Status
Root Cause Auto loader is not Available for storage of material											
Date : 10/12/2015											
Registered By : Mr. Tushar Jain											
Manager's Sign : Mr. Tushar Jain											
----- MSIL Supplier Cluster -----											