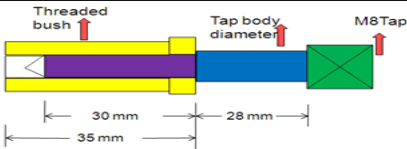
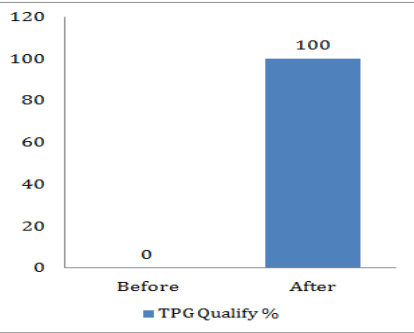


	Equipment :	Tap	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2777	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	K1	Type :									
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Tapping									
Kaizen Theme: To prevent CC about tapping incomplete rider step bush			Idea : Re-tapping tap body diameter reduced									
Problem / Present Status		Counter Measure			Benchmark :		0					
Re-tapping activity with M8 tap having incomplete operation due to fouling of tap body diameter at bush ID .		Re-tapping tap body diameter reduced for complete insertion of tap inside bush.			Target :		100%					
					Start :		25/08/2015		Finished :		25/08/2015	
					Note :							
					Team Members :							
					1. K.M.Badgujar					2. A.S.Satpute		
					3. Y.Y.Borude					4. S.V.Gaikwad		
					5.		6.					
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why 25/08/2015 ? A1 : Rider step/Grip Frame threading incomplete W2 : Why Rider step/Grip Frame threading incomplete ? A2 : Tap thread length is less W3 : Why Tap thread length is less ? A3 : W4 : A4 :		TPG Qulify by 100%			What To Do : Use Modified Existing Tap							
					How To Do : Existing Tap P.O.Loaded In Sap							
Root Cause Tap thread length is less					Frequency : Daily							
Date : 20/08/2015					Cost Incurred For Making Kaizen :							
Registered By : Mr. A S Pawar					Material Cost		Labour Cost		Total			
Manager's Sign : Mr. D T RANE					0.00		0.00		0.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
----- Bajaj Auto Ltd. (Fabrication) -----												