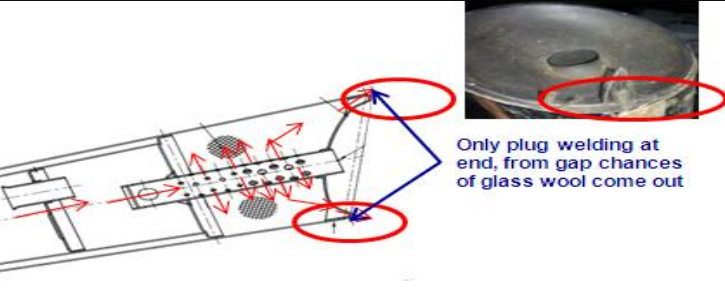
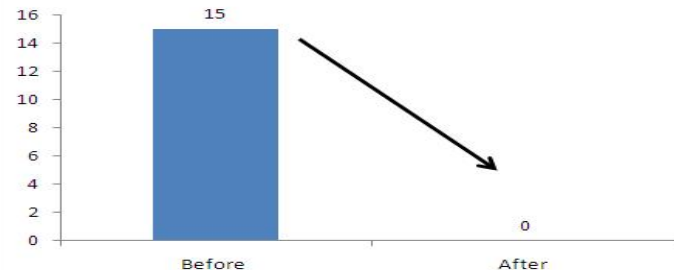


	Equipment :	P - 490 Assly End Cap Fittement	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2778
	Department :	Silencer shop	Result :	N	P	Q	C	D	S	M	
	Cell :	PD SILENCER	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Assy								
Kaizen Theme: To reduce the IHR of glass wool come out			Idea : Modified end cap with baffle								
Problem / Present Status			Counter Measure			Benchmark :		15 NOS			
On PD Silencer body muffler to end cap plug welding glass wool come out			New Part Baffle added with end cap no chance of glass wool come out			Target :		zero			
						Start :		05/10/2015		Finished : 07/10/2015	
						Note :					
						Team Members :					
						1. Mr.D.R.Rane		2. Mr.M.M.Swami			
						3. Mr.Y.B.Mainkar		4.			
5.		6.									
			Benefits								
			P			production increased by 15 Nos Nos 0.00					
			Q			'A' Class area quality sustain Nos 0.00					
			C			Cost of rework saved (Rs. 10/Sil) Rs 0.00					
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why To reduce the IHR of glass wool come out ?			Eliminated glass wool come out Defect from 15nos /shift			What To Do : Irreversable					
A1 : Excess gap in body muffler & end cap						How To Do : Irreversable					
W2 : Why Excess gap in body muffler & end cap ?						Frequency :					
A2 : Ovality in end cap						Cost Incurred For Making Kaizen :					
W3 : Why Ovality in end cap ?						Material Cost		Labour Cost		Total	
A3 : Design Constaint						0.00		0.00		0.00	
W4 : Why Design Constaint ?			Scope & Plan For Horizontal Deployment :								
A4 :			Equipmnet		Target		Status				
Root Cause Design Constaint											
Date : 06/04/2016											
Registered By : Mr. D M Sonawane											
Manager's Sign : Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----											