

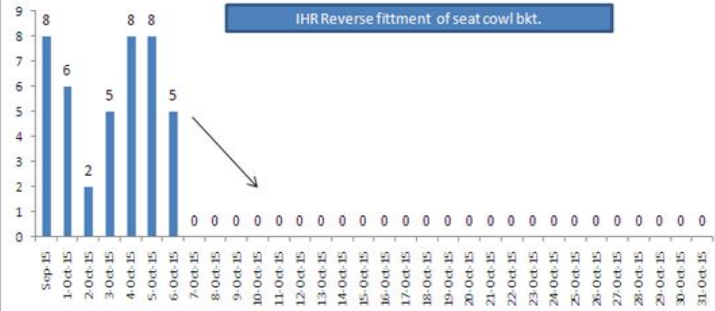
	Equipment :	F-126stages	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2779
	Department :	Frame shop	Result :	N	P	Q	C	D	S	M	
	Cell :	K2 -K3 FRAME	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Manual Welding								
Kaizen Theme: To reduce the IHR of Seat Cowl bkt due to wrong fitment.			Idea : POKA-YOKE								
Problem / Present Status		Counter Measure		Benchmark :		8 NOS					
On K2/K3 line F-126 Reverse welding fixture stage, there is possibility of reverse fitment of Seat Cowl bkt due to which Daily= 08 nos of jobs wer		Modifying the seat cowl bkt block into cavity block so that the bkt reverse fitment possibility is eliminated totally the seat cowl bkt is located as		Target :		zero					
				Start :		08/04/2016		Finished :		06/04/2016	
				Note :							
				Team Members :							
				1. Mr.R.L.Patil		2. Mr.R.R.Choudary					
				3. Mr.G. B. Dombe		4.					
5.		6.									
Benefits											
P		PRODUCTION INCREASED BY 8 NOS Nos 0.00									
C		REWORK COST SAVE (Rs 2 /Frame) Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why To reduce the IHR of Seat Cowl bkt due to wrong fitment. ?		Eliminated Reverse fitment of seat cowl bkt.		What To Do : poka -yoke condition check							
A1 : Seat Cowl bkt. Rejection for wrong position job welding				How To Do : JH/PM CHECK SHEET							
W2 : Why Seat Cowl bkt. Rejection for wrong position job welding ?				Frequency : DAILY							
A2 : Possibility of seat cowl reverse fitment				Cost Incurred For Making Kaizen :							
W3 : Why Possibility of seat cowl reverse fitment ?				Material Cost		Labour Cost		Total			
A3 : No provision on fixture to identify reverse fitment of job				2250.00		650.00		2900.00			
W4 : Why No provision on fixture to identify reverse fitment of job ?		A4 : POKA - Man can locate job in reverses condition		Scope & Plan For Horizontal Deployment :							
Root Cause				Equipmnet		Target		Status			
POKA - Man can locate job in reverses condition											
Date : 05/11/2015											
Registered By : Mr. D M Sonawane											
Manager's Sign : Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----											