

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2784
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation :								
Kaizen Theme: To eliminate customer complaint Grab handle tapping not ok at BAL in Pulsar-150 model			Idea : Equal the C.D of rear top pipe with Grab handle bkt								
Problem / Present Status		Counter Measure			Benchmark :						
Grab Handle tapping Not OK		2 mm SIM added to increase Ladder pipe LH RH CD to match profile			Target :						
					Start :		10/03/2016		Finished : 11/03/2016		
✖		✖			Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :											
W2 :					How To Do :						
A2 :											
W3 :					Frequency :						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :									0		
					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Date : 10/03/2016											
Registered By : Mr. Ajit Singh											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											