


	Equipment :		Loss Type :	DIE / JIG / TOOL Loss							KAIZEN IDEA SHEET												
	Department :		Result :	N	P	Q	C	D	S	M													
	Cell :		Type :									Kaizen ID : 279											
Unit Name : Ashwini CAD Systems Pvt. Ltd, Pune			Operation : Receiving Quality.																				
Kaizen Theme: Ejector punch imprecation observed on line of matching area & it leads to leakage.			Idea : Ejector punch imprecation observed on line of matching area & it leads to leakage.																				
Problem / Present Status		Counter Measure			Benchmark :																		
Ejector punch imprecation observed on line of matching area & it leads to leakage.		Ejector punch imprecation shift with line of matching area.			Target :																		
					Start :		10/03/2012		Finished :		10/03/2012												
					Note :		ok																
					Team Members :																		
					1.		2.																
					3.		4.																
					5.		6.																
					Benefits																		
					C		Operating cost reduction Rs 840.00																
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Ejector punch imprecation observed on line of matching area. ? A1 : It self position in Die. W2 : Why It self position in Die. ? A2 : wrong design. W3 : Why wrong design. A3 : Supplier not aware related fitment. W4 : Why Supplier not aware related fitment. ? A4 :		Ejector punch imprecation observed out of matching area. 			What To Do : Ejector punch imprecation observed on line of matching area & it leads to leakage,So change punch im How To Do : Communicate with supplier related fitment & Punch Position has changed. Frequency : 100% Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>3</td><td>10/03/2012</td><td>COMPLETE</td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status	3	10/03/2012	COMPLETE
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
3	10/03/2012	COMPLETE																					
Root Cause Supplier not aware related fitment.																							
Date : 10/03/2012																							
Registered By : Amit																							
Manager's Sign : Amit																							
----- OpExWorks Solutions Pvt. Ltd. -----																							