

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2790		
	Department :	QA	Result :	N	P	Q	C	D	S	M			
	Cell :	Fabrication	Type :										
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Robotic										
Kaizen Theme: To eliminate Inhouse Rework of Shabby welding at Head pipe Gusset to Pipe front down			Idea :										
Problem / Present Status		Counter Measure		Benchmark :		15							
Shabby welding at pipe front down to Gusset head pipe				Target :		0							
				Start :		16/02/2016		Finished :		16/02/2016			
				Note :									
				Team Members :									
				1. Prince		2. Harish		3. Rajiv		4. Mayank		5. Nakul	
		Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :									
W1 :				What To Do :									
A1 :													
W2 :				How To Do :									
A2 :													
W3 :				Frequency :									
A3 :				Cost Incurred For Making Kaizen :									
W4 :				Material Cost		Labour Cost		Total					
A4 :				0.00		0.00		0.00					
Root Cause				Scope & Plan For Horizontal Deployment :									
Date : 16/02/2016				Equipmnet		Target		Status					
Registered By : Mr. Ajit Singh													
Manager's Sign : MR Ajendra Giri													
----- Bajaj Auto Ltd. (Fabrication) -----													