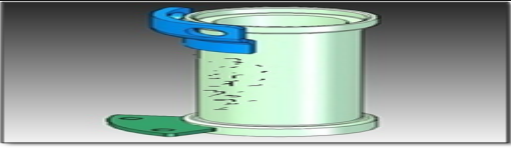
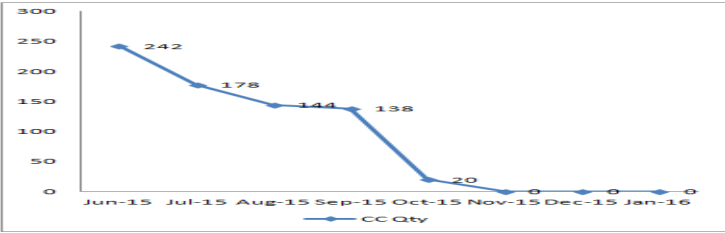


	Equipment :	f20	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2794	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	K1	Type :									
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Welding									
Kaizen Theme: To Prevent CC about Spatter			Idea : Provision Of guard									
Problem / Present Status		Counter Measure			Benchmark :		138					
Frame reject at Customer end on first stage K1 frame Spatter at number punching area.		Provision made to avoid spatter by providing auto guard			Target :		0					
					Start :		07/03/2016		Finished :		23/03/2016	
					Note :							
					Team Members :							
					1. K.M.Badgujar		2. A.S.Satpute					
					3. v.p.neel		4. S.V.Gaikwad					
5.		6.										
Benefits												
Q		CC deuce to zero Nos 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why 23/03/2016 ? A1 : Frame reject at Customer end W2 : Why Frame reject at Customer end ? A2 : Welding spatter at number punching area. W3 : Why Welding spatter at number punching area. ? A3 : During head pipe to frontdown pipe welding spatter goes W4 : Why During head pipe to frontdown pipe welding spatter goes ? A4 : No provision of auto guard to avoide spatter		CC Reduce			What To Do : Check masking condition of stage							
					How To Do : add point in JH & PM check sheet							
					Frequency : Daily & Weekly respectively							
					Cost Incurred For Making Kaizen :							
		Material Cost		Labour Cost		Total						
		3400.00		0.00		3400.00						
		Root Cause			Scope & Plan For Horizontal Deployment :							
		No provision of auto guard to avoide spatter			Equipmnet		Target		Status			
		Date : 23/03/2016			F30		18/04/2016		PROCESS			
		Registered By : Mr. A S Pawar										
		Manager's Sign : Mr. D T RANE										
----- Bajaj Auto Ltd. (Fabrication) -----												