

	Equipment :	Riveting	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2798												
	Department :	Tool Maint.	Result :	N	P	Q	C	D	S	M													
	Cell :	BPGCL CELL	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Riveting																				
Kaizen Theme: To Prevent the IHR of PD Arm			Idea : To provide new design fixture.																				
Problem / Present Status		Counter Measure		Benchmark :		30 nos																	
On Riveting assly fixture PD arm riveting assly time gap between rod-tie & lever. Daily- 30 Qty IHR		To make new fixture and provided spring actuated manual clamp for proper assly of rod-tie & lever.		Target :		0 nos																	
				Start :		18/01/2016		Finished :		23/01/2016													
				Note :																			
				Team Members :																			
				1. Mr.S.M.Kamble			2. Mr.D.S.Gurao																
				3. Mr.Ganesh			4.																
				5.			6.																
				Benefits																			
				P		Productivity increased Nos 0.00																	
				Q		IHR eliminated Nos 0.00																	
				C		COPQ saved Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why To Prevent the IHR of PD Arm ? A1 : IHR of PD arm riveting. W2 : Why IHR of PD arm riveting. ? A2 : Gap between rod-tie & lever at the time of assly. W3 : Why Gap between rod-tie & lever at the time of assly. ? A3 : Not proper clamping at the time of riveting. W4 : Why Not proper clamping at the time of riveting. ? A4 : Weak design of fixture		1) Easy clamping for operator. 2) Locating nut & bolt consumption eliminated. 		What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Weak design of fixture																							
Date : 09/05/2016																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							