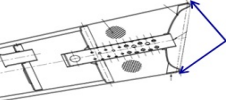
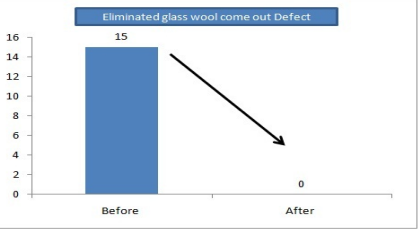
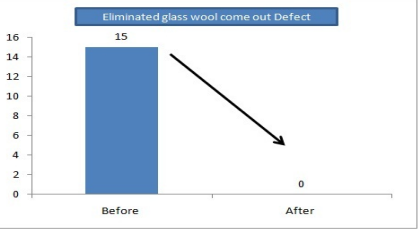


	Equipment :	End cap Fittment	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2799					
	Department :	PD Silencer	Result :	N	P	Q	C	D	S	M						
	Cell :	PD Silencer	Type :													
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation :													
Kaizen Theme: To reduce the IHR of glass wool come out			Idea : Modified end cap with baffle													
Problem / Present Status		Counter Measure			Benchmark :											
On PD Silencer boady muffler to end cap plug welding glass wool come out		New Part Baffle added with end cap no chance of glass wool come out			Target :											
  Only plug welding at end, from gap chances of glass wool come out					Start :		12/01/2016		Finished : 21/01/2016							
					Note :											
					Team Members :											
					1.		2.									
					3.		4.									
5.		6.														
					Benefits											
					P	production increased by 15 Nos Nos 0.00										
					Q	'A' Class area quality sustain Nos 0.00										
					C	Cost of rework saved (Rs. 10/Sil) Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :											
W1 : Why To reduce the IHR of glass wool come out ? A1 : Glass wool come out W2 : Why Glass wool come out ? A2 : Excess gap in body muffler & end cap W3 : Why Excess gap in body muffler & end cap ? A3 : Ovality in end cap W4 : Why Ovality in end cap ? A4 : Design Constaint		Eliminated glass wool come out Defect from 15nos /shift 			What To Do : Irreversable How To Do : Irreversable Frequency : Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total														
0.00	0.00	0.00														
Root Cause Design Constaint					Scope & Plan For Horizontal Deployment :											
Date : 09/05/2016					Equipmnet		Target		Status							
Registered By : Mr. D M Sonawane																
Manager's Sign : Mr. Arun Gawali																
----- Bajaj Auto Ltd. (Fabrication) -----																