	Equipment :	Mirror Strips	Loss Type :	Failure	e Lo	oss					KAIZ	KAIZEN IDEA SHEET						
	Department :	Quality	Result: N			P Q	С	D	S	М								
OpExWorks	Cell :	Future		Type :								7	Kaizen ID : 280					
Unit Name : Ashwi	tion :	Mirror Plate Blanking																
Kaizen Theme: To reduce Chipping rejection at Blanking Stage Idea: Hard strip lifter sheet																		
Problem / Present Status			Counter Measure						Benchmark : 0 defect				ect	t				
Chipping rejection is high at Blanking Stage during Mirror strips lifting			A Wooden sheet provided with strip lifter sheet so that no bending from					Target: 0 defect				ect						
			middle					Start :	10/03/2	10/03/2012		Finished	nished: 10/03/2012)12			
								Note: ok						•				
								Team Members :										
								1. Mr. Ram Yadav				2. Mr. Rav	2. Mr. Ravi Kumar					
								3. Mr. Nitish Gore				4. Mr. Ami	4. Mr. Amit Mane					
								5. Mr. Jay Kadam				6. Mr. Ajit	6. Mr. Ajit Pawar					
			The state of the s						Benefits									
	- Aller							Q Chances of accident by falling of mirror strips eliminated Nos 21.00										
Why Why Analysis :			Result:						Kaizen Sustenance :									
W1 : Why Chipping rejection is high during Mirror strips lifting?			Chipping rejection during Mirror strips lifting reduced						What To Do : To reduce Chipping rejection at Blanking Stage									
A1 : Strip lifter sheet bands																		
W2 : Why Strip lifter sheet I	pands from middle?								How To Do: Provide wooden sheet with strip lifter sheet									
A2 : Soft strip lifter sheet			25 21															
W3 : Why Soft strip lifter sh	neet?		20 -	Rej. / shift														
A3:			ÿ 15 -		Frequei	Frequency : Daily												
W4:Why?			9 15 - .⊑ .≯ 10 -					Cost In	curred	For Ma	king K	aizen	:					
A4 :			ਲ 5 -					N	laterial	Cost		Labour Cost To			Tota	al		
			0		0				500.0	10			100.00	00.00 600.0		00		
			Before		After			Scope & Plan For Horizontal Deploy				oyment :	/ment :					
Root Cause Soft strip lifter sheet			_							Eq	uipmne	et		Target		Status		
						Mirror Strips					01/04/2012 COMPLETE							
Date : 10/03/	2012																	
Registered By : Amit																		
Manager's Sign: Mr. As	shwini Daftardar																	
OpExWorks Sol																		