

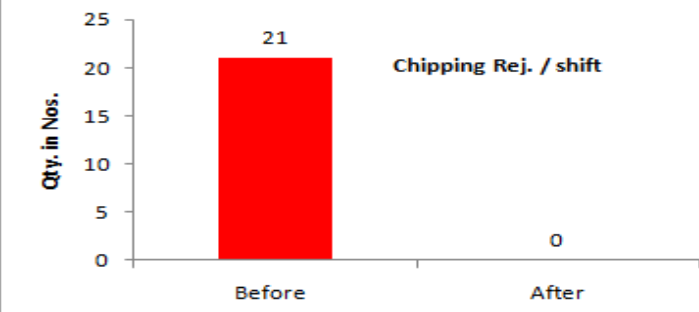
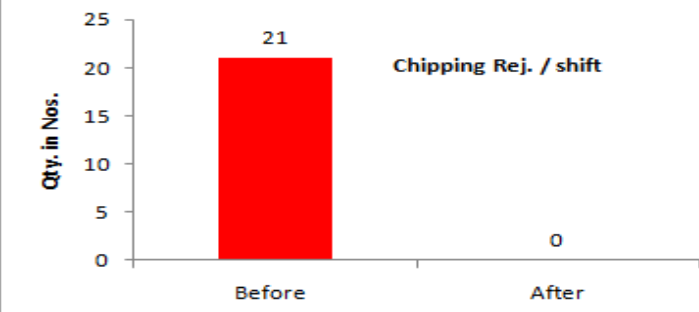
	Equipment :	Mirror Strips	Loss Type :		Failure Loss							KAIZEN IDEA SHEET Kaizen ID : 280						
	Department :	Quality	Result :		N	P	Q	C	D	S	M							
	Cell :	Future	Type :															
Unit Name :			Ashwini CAD Systems Pvt. Ltd, Pune			Operation :							Mirror Plate Blanking					
Kaizen Theme:			To reduce Chipping rejection at Blanking Stage			Idea :							Hard strip lifter sheet					
Problem / Present Status			Counter Measure				Benchmark :		0 defect									
Chipping rejection is high at Blanking Stage during Mirror strips lifting			A Wooden sheet provided with strip lifter sheet so that no bending from middle				Target :		0 defect									
							Start :		10/03/2012		Finished :		10/03/2012					
							Note :		ok									
Why Why Analysis :			Result :				Kaizen Sustenance :											
W1 : Why Chipping rejection is high during Mirror strips lifting ? A1 : Strip lifter sheet bands from middle W2 : Why Strip lifter sheet bands from middle ? A2 : Soft strip lifter sheet W3 : Why Soft strip lifter sheet ? A3 : W4 : Why ? A4 :			Chipping rejection during Mirror strips lifting reduced 				What To Do : To reduce Chipping rejection at Blanking Stage How To Do : Provide wooden sheet with strip lifter sheet Frequency : Daily											
Root Cause Soft strip lifter sheet							Cost Incurred For Making Kaizen :											
Date :							10/03/2012											
Registered By :							Amit											
Manager's Sign :							Mr. Ashwini Daftardar											
----- OpExWorks Solutions Pvt. Ltd. -----							Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td>Mirror Strips</td> <td>01/04/2012</td> <td>COMPLETE</td> </tr> </table>						Equipmnet	Target	Status	Mirror Strips	01/04/2012	COMPLETE
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