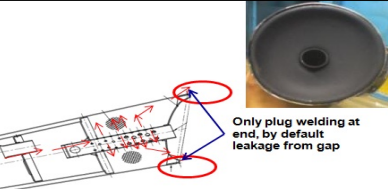
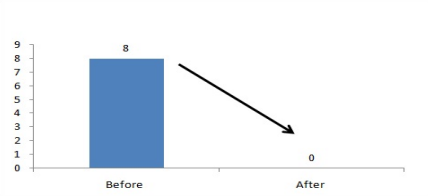


	Equipment :	Final leakage testing	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2800												
	Department :	PD Silencer	Result :	N	P	Q	C	D	S	M													
	Cell :	PD Silencer	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Final leakage testing																				
Kaizen Theme: To reduce the IHR of leakage			Idea : Modified end cap with baffle																				
Problem / Present Status		Counter Measure			Benchmark :		8 nos																
On PD Silencer line plug welding at end, leakage from gap		New Part Baffle added with welding No chances of gas flow leakage			Target :		Zero																
					Start :		28/12/2015		Finished :		06/01/2016												
					Note :																		
					Team Members :																		
					1. Mr.D.R.Rane				2. Mr.M.M.Swami														
					3. Mr.Y.B.Mainkar				4.														
					5.		6.																
					Benefits																		
					P	production increased by 8 Nos Nos 0.00																	
					Q	'A' Class area quality sustain Nos 0.00																	
					C	Scrap cost save Rs 0.00																	
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why To reduce the IHR of leakage ? A1 : leakage from gap W2 : Why leakage from gap ? A2 : Excess gap in body muffler & end cap W3 : Why Excess gap in body muffler & end cap ? A3 : Ovality in end cap W4 : Why Ovality in end cap ? A4 : Design Constaint		Eliminated leakage from gap Defect from 8nos 			What To Do : Irreversible How To Do : Irreversible Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Design Constaint																							
Date : 09/05/2016																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							