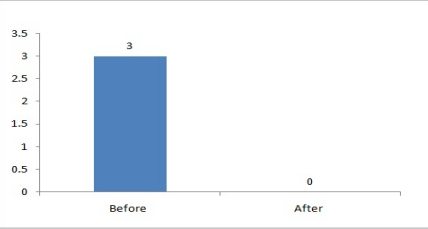


	Equipment :	Body D Rolling	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2801												
	Department :	PD Silencer	Result :	N	P	Q	C	D	S	M													
	Cell :	PD Silencer	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Rolling																				
Kaizen Theme: To reduce the IHR of reverse rolling			Idea : provision pokayoke																				
Problem / Present Status		Counter Measure		Benchmark :		3nos																	
On PD Silencer line at body D rolling due to reverse rolling daily 3 Nos part rejected .		Rolling machine with provision made pokayoke to avoid blank reverse rolling & provided photosensor for safety		Target :		Zero																	
 OK Part – TIG line & holes invisible area  Reverse Rolling – Not OK parts TIG line & holes at visible area				Start :		27/11/2015		Finished :		27/11/2015													
				Note :																			
				Team Members :																			
				1. Mr.D.R.Rane		2. Mr.N.R.Gawali																	
				3. Mr.D.D.Jadhav		4.																	
5.		6.																					
Benefits																							
P		production increased by 3 Nos Nos 0.00																					
Q		quality sustain Nos 0.00																					
C		Scrap Cost saved (Rs. 100/blank) Rs 0.00																					
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why To reduce the IHR of reverse rolling ? A1 : reverse rolling W2 : Why reverse rolling ? A2 : No identification for correct part postion . W3 : Why No identification for correct part postion . ? A3 : No fullproof location W4 : Why No fullproof location ? A4 :		Eliminated reverse rolling Defect from 5nos 		What To Do : 1. JH & PM check sheet 2. Inprocess audit report How To Do : update JH,PM ,Inprocess audit report Frequency : daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause No fullproof location																							
Date : 16/11/2015																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							