

	Equipment :	Partation rack for glow box	Loss Type :	Energy Loss							KAIZEN IDEA SHEET
	Department :	Assembly	Result :	N	P	Q	C	D	S	M	
	Cell :	Zone no.6	Type :								
Unit Name : SMASH INDUSTRIES, Pune			Operation : Increase rejection of terminal bend due to improper handling								
Kaizen Theme: Glow Box Partition rack			Idea : Avaoiding mix up of rejection part with ok production after glow box assembly								
Problem / Present Status		Counter Measure			Benchmark :		Avoid mix up of ok part with defective parts				
Increase mix up of rejection parts with ok production and terminal Bend issue in glow box assembly.					Target :		100% Avaoiding mix up of rejection				
					Start :		25/04/2016		Finished :		25/04/2016
				Note :		Done					
				Team Members :							
				1. Mr.Pankaj Jain			2. Mr.Pankaj Achari				
				3. Mr.Ram Barle			4. Mr.Vaijanath Kamble				
				5. Mr.Garvit			6. Mr.Bhushan Mahajan				
				Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Mix up of rejection part with ok production and terminal bend issue ? A1 : Part not keep in separate bin or box W2 : Why Part not keep in separate bin or box ? A2 : No any separate partition rack available W3 : Why No any separate partition rack available ? A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
Equipmnet			Target		Status						
Root Cause											
No any separate partition rack available											
Date : 04/04/2016											
Registered By : Mr. Tushar Jain											
Manager's Sign : Mr. Tushar Jain											
----- MSIL Supplier Cluster -----											