


<div><div></div></div>	Equipment :	Lunch Box Rack	Loss Type :	Motion Loss							KAIZEN IDEA SHEET			
	Department :	Production & Assy Department	Result :	N	P	Q	C	D	S	M				
	Cell :	Zone 1,2 & 6	Type :									Kaizen ID : 2803		
Unit Name : SMASH INDUSTRIES, Pune			Operation : Lunch box not find at required time immediatly											
Kaizen Theme: Lunch Box rack			Idea : Time Saving to finding of lunch box											
Problem / Present Status		Counter Measure			Benchmark :		Time Saving finding of lunch box							
Time waste for searching of lunch box at immediate time and all lunch box mix up in bin not hard to find at required time		Lunch Box Rack available for keeping of lunch box at only one location.			Target :		Time Save							
		<div><div></div></div>			Start :		17/04/2016		Finished :		27/04/2016			
					Note :		done							
					Team Members :									
					1. Mr.Pankaj Jain					2. Mr.Pankaj Achari				
					3. Mr.Ram Barle					4. Mr.Vaijanath Kamble				
					5. Mr.Garvit					6. Ms.Savita				
					Benefits									
Why Why Analysis :		Result :			Kaizen Sustenance :									
W1 :		1.Time Saving finding of lunch box from rack 2. Increase productivity due to reduction in loss of time 3. Avoid mix up of lunch box			What To Do : Available Rack									
A1 :		<div><div></div></div>			How To Do : Extra rack already available which is used as Lunch box rack.Start to keeping of lunch box on rack									
W2 :														
A2 :					Frequency : Not Defined									
W3 :					Cost Incurred For Making Kaizen :									
A3 :														
W4 :					Material Cost		Labour Cost		Total					
A4 :					0.00		0.00		0.00					
					Scope & Plan For Horizontal Deployment :									
					Equipmnet				Target		Status			
Root Cause														
Date : 18/04/2016														
Registered By : Mr. Tushar Jain														
Manager's Sign : Mr. Tushar Jain														
----- MSIL Supplier Cluster -----														