


<div><div></div></div>	Equipment :	Drilling M/c	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	M/C Shop	Type :								
Unit Name : S B R Auto Component, Rudrapur			Operation : To solve drill dia. undersize problem								
Kaizen Theme: To solve drill dia. undersize problem			Idea : Drilling process to be change & fixture to be modify for detection								
Problem / Present Status		Counter Measure		Benchmark :		zero					
8.2 dia. undersize in case upper (0682-case upper)		Direct drilling process divide into 2 process 1-drilling 7mm 2-Reamer 8.3 mm used Modification had done in fixture for 100% detection.		Target :		Zero					
				Start :		19/10/2015		Finished :		20/10/2015	
				Note :							
				Team Members :							
				1. Veer Vikram Singh		2. Sachin Saini					
				3. Sushil		4.					
				5.		6.					
				Benefits							
				Q		Zero customer complaint Nos 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why 8.2 dia. undersize in case upper (0682-case upper) ? A1 : During drilling slit 3.5 mm regain its shapes causes dia undersize W2 : Why During drilling slit 3.5 mm regain its shapes causes dia undersize ? A2 : Due to direct drilling of dia 8.2 mm in case upper W3 : Why Due to direct drilling of dia 8.2 mm in case upper ? A3 : W4 : A4 :		1-Drill dia ok after 8.3 reaming process used . 2-fixutre had been modified for ensuring 100% drill dia. 3-Zero customer complaint <div><div></div></div>		What To Do : poka yoke check sheet update							
				How To Do : Poka yoke check point checking on daily basis							
				Frequency : Daily Basis							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
				0681-case upper				16/05/2016		PENDING	
Root Cause Due to direct drilling of dia 8.2 mm in case upper											
Date : 17/10/2015											
Registered By : Vineet Grover											
Manager's Sign : Keshav Kumar Koundal											
----- Minda Corporation Ltd. - Rudrapur Plant -----											