


<div><div></div></div>	Equipment :	sample Rack on shoop floor	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Moulding Area	Result :	N	P	Q	C	D	S	M	
	Cell :	Zone 1 & 2	Type :								
Unit Name : SMASH INDUSTRIES, Pune			Operation : Avoid mix up of refrence sample with any ok or not ok part								
Kaizen Theme: Sample Rack			Idea : Comparision of any machine produced first part with master or refrence sample								
Problem / Present Status		Counter Measure			Benchmark :		Avoid mix up of sample with ok or not ok part				
Only Rack available but not keep all refrence or Limit sample on sample rack with identification		Sample Rack available with identification on rack for each part location			Target :		Avoiding on-line rejection on machine				
					Start :		18/04/2016		Finished :		29/04/2016
<div><div></div></div> 		<div><div></div></div>			Note :		Done				
					Team Members :						
					1. Mr.Pankaj Jain				2. Mr.Garvit		
					3. Mr.Amol Kadhane				4. Mr.Alkesh		
					5. Mr.Sachin				6. Mr.Swapnil		
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		<div><div></div></div>			What To Do : Define location and available sample Rack						
A1 :											
W2 :											
A2 :											
W3 :											
A3 :											
W4 :											
A4 :											
Root Cause					How To Do : Sample rack available ane allocate its as a sample rack. Stick its paper strip of each part at perti						
					Frequency : Not Defined						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet				Target		Status
Date : 18/04/2016											
Registered By : Mr. Tushar Jain											
Manager's Sign : Mr. Tushar Jain											
----- MSIL Supplier Cluster -----											