


	Equipment :	Lug cutting machine	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2806					
	Department :	QA	Result :		N	P	Q	C	D	S	M						
	Cell :	Silencer	Type :														
Unit Name :			110865 - METALMAN MICRO TURNERS,			Operation :							lug cutting				
Kaizen Theme:			To reduce the weld burn phenomenon at cone body and connector C			Idea :							Change the location of lug cutting at CBA-30				
Problem / Present Status			Counter Measure				Benchmark :		0								
Weld burn phenomenon at cone body and connector C			Change the location of lug cutting at CBA-30				Target :		0								
							Start :		12/03/2016		Finished :		31/05/2016				
							Note :										
Why Why Analysis :			Result :				Kaizen Sustenance :										
W1 : Why Weld burn at the cone body and Connector C joint. ? A1 : Found th Gap Betwwen Cone body and connector C . W2 : Why Found th Gap Betwwen Cone body and connector C . ? A2 : Found the ovality during the lug cutting process. W3 : Why Found the ovality during the lug cutting process. ? A3 : Cone body expand the outer side . W4 : Why Cone body expand the outer side . ? A4 : Position of lug cutting is not ok			No weld burn				What To Do : How To Do : Frequency :										
Root Cause Position of lug cutting is not ok Date : 29/03/2016 Registered By : Mr. Ajit Singh Manager's Sign : MR Ajendra Giri							Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>100.00</td> <td>0.00</td> <td>100.00</td> </tr> </table>					Material Cost	Labour Cost	Total	100.00	0.00	100.00
							Material Cost	Labour Cost	Total								
100.00	0.00	100.00															
Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"> </td> </tr> </table>					Equipmnet	Target	Status										
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----- Bajaj Auto Ltd. (Fabrication) -----																	