

	Equipment :	Robot 4 Brkt welding fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2807
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	KT04 (RC) Frame	Type :								
Unit Name : 100067 - S M AUTO ENGG. PVT LTD., Pune			Operation : Robot 4 Brkt welding fixture								
Kaizen Theme: To prevent Customer complaint of Front fairing brkt wrong position			Idea : Provision of additional Locating pins to be added in welding fixture.								
Problem / Present Status		Counter Measure			Benchmark :						
Front fairing brkt wrong position / tilt.		Welding fixture stopper in one piece.			Target :						
					Start :		05/01/2016		Finished :		09/01/2016
					Note :						
					Team Members :						
					1. Mr. Kapil Joshi				2. Mr. Datta		
					3. Mr. Datta				4. Mr. Ghorpade		
					5.				6.		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		COPQ Improved			What To Do : Audit						
A1 :					How To Do : Check point added in sustenance check sheet.						
W2 :											
A2 :											
W3 :											
A3 :											
W4 :					Frequency : Daily						
A4 :											
Cost Incurred For Making Kaizen :											
Root Cause					Material Cost		Labour Cost		Total		
Date : 17/12/2015					0.00		0.00		0.00		
Registered By : Mr. Mustafa					Scope & Plan For Horizontal Deployment :						
Manager's Sign : P V Bora					Equipmnet		Target		Status		
----- Bajaj Auto Ltd. (Fabrication) -----											