

	Equipment :	Robot 4 Brkt welding fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2808
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	KT04 (RC) Frame	Type :								
Unit Name : 100067 - S M AUTO ENGG. PVT LTD., Pune			Operation :								
Kaizen Theme: To prevent IHR rejection front fairing brkt reverse position.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start : 18/01/2016		Finished : 29/01/2016				
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		ZERO IHR			What To Do : Audit						
A1 :					How To Do : Sustenance check sheet						
W2 :					Frequency : Daily						
A2 :					Cost Incurred For Making Kaizen :						
W3 :					Material Cost		Labour Cost		Total		
A3 :									0		
W4 :					Scope & Plan For Horizontal Deployment :						
A4 :					Equipmnet		Target		Status		
Root Cause											
Date : 11/01/2016											
Registered By : Mr. Mustafa											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											