

	Equipment :	Robot 3 LH / RH Joining	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2809
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	KT04 (RC) Frame	Type :								
Unit Name : 100067 - S M AUTO ENGG. PVT LTD., Pune			Operation : LH / RH Sub assly joining								
Kaizen Theme: To prevent the customer complaint of steering stopper brkt shift.			Idea : To be made one piece to avoid loose piece in welding fixture.								
Problem / Present Status		Counter Measure		Benchmark :		2 sec					
Steering stopper bracket found shifted.		Welding fixture stopper in one piece.		Target :		2 sec					
				Start :		09/09/2015		Finished :		15/09/2015	
×		×		Note :							
				Team Members :							
				1. Mr. Kapil Joshi				2. Mr. Shejwal			
				3. Mr. Datta				4. Mr. Ghorpade			
				5. Mr. Kajale				6. Mr.Palkar			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		Killed CC defect Phenomena is zero.		What To Do :							
A1 :		×									
W2 :				How To Do :							
A2 :											
W3 :				Frequency :							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Date : 02/09/2015											
Registered By : Mr. Mustafa											
Manager's Sign : P V Bora											
----- Bajaj Auto Ltd. (Fabrication) -----											