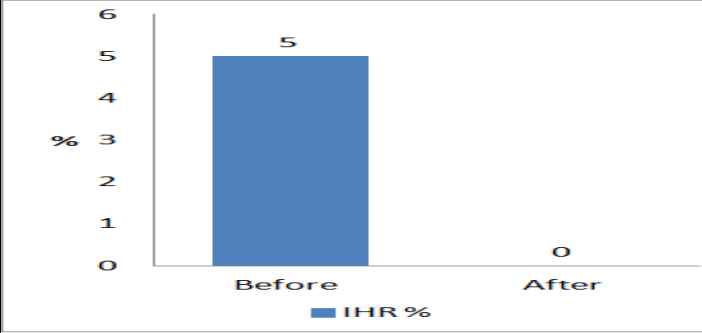


	Equipment :	ff-60	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2812
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	Sprint Line	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Welding								
Kaizen Theme: To reduce IHR due shabby welding			Idea : Avoid gap between rear lower and upper pipe								
Problem / Present Status		Counter Measure			Benchmark :		5 %				
Clamping not available for rear upper pipe		Clamping provision made for rear upper pipe			Target :		0 %				
					Start :		18/04/2016		Finished : 22/04/2016		
					Note :						
					Team Members :						
Why Why Analysis : W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :		Result : IHR Reduced 			1. K.M.Badgujar					2. A.S.Satpute	
					3. v.p.neel					4. S.V.Gaikwad	
					5.					6.	
					Benefits						
Root Cause					Kaizen Sustenance :						
Date : 03/06/2016					What To Do :						
Registered By : Mrs. Y Y Borude					How To Do :						
Manager's Sign : Mr. D T RANE					Frequency :						
----- Bajaj Auto Ltd. (Fabrication) -----					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		