



<div><div></div></div>	Equipment :	Colour Paint	Loss Type :	Setup & adjustment Loss							KAIZEN IDEA SHEET	
	Department :	Moulding	Result :	N	P	Q	C	D	S	M		
	Cell :	Zone 3	Type :									Kaizen ID : 2818
Unit Name : S. S. ENGINEERS, Pune			Operation : Coloring the cooling water pipeline									
Kaizen Theme: Identification for cooling water pipeline.			Idea : Coloring the cooling water pipeline									
Problem / Present Status		Counter Measure			Benchmark :							
Cannot identify the cool and hot water pipeline		Painting the cooling water pipeline by yellow color.			Target :		Identification of water pipeline					
					Start :		23/05/2016		Finished :		23/05/2016	
					Note :							
					Team Members :							
					1. S P Suryawanshi		2. S hubham Suryawanshi					
					3. J K Thorat		4. Bhadur					
5.		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Identify the cold and hot water pipe ? A1 : To save labour work and time. W2 : Why To save labour work and time. ? A2 : To get more efficiency. W3 : A3 : W4 : A4 :		We can easily identify the cool water pipe so as the labour work and time is saved. <div><div></div></div>			What To Do : Color the cooling water pipeline							
					How To Do : Take yellow color paint and paint the cool water pipeline							
					Frequency : 1							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					50.00		0.00		50.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet				Target		Status	
Root Cause To get more efficiency.												
Date : 23/05/2016												
Registered By : Mr. S. Suryawanshi												
Manager's Sign : Mr. S. Suryawanshi												
----- MSIL Supplier Cluster -----												