


	Equipment :	Wooden Partition	Loss Type :	Management Loss							KAIZEN IDEA SHEET	
	Department :	Moulding Area	Result :	N	P	Q	C	D	S	M		
	Cell :	Zone 3	Type :									Kaizen ID : 2819
Unit Name : S. S. ENGINEERS, Pune			Operation : Making a partition box on the table for collecting waste fi									
Kaizen Theme: Saving Labour Work			Idea : Making a partition of woodenn the table for collecting the waste in that partition.									
Problem / Present Status		Counter Measure			Benchmark :		-					
					Target :		-					
					Start :		20/05/2016		Finished :		21/05/2016	
					Note :							
					Team Members :							
<div>Why Why Analysis :</div> <div>W1 : Why Waste of filter cloth use to fall on ground. ?</div> <div>A1 : Due to movement of hand for filling the for the mould insert.</div> <div>W2 :</div> <div>A2 :</div> <div>W3 :</div> <div>A3 :</div> <div>W4 :</div> <div>A4 :</div> <div>Root Cause</div> <div>Due to movement of hand for filling the for the mould insert.</div> <div>Date : 20/05/2016</div> <div>Registered By : Mr. S. Suryawanshi</div> <div>Manager's Sign : Mr. S. Suryawanshi</div> <div>----- MSIL Supplier Cluster -----</div>		<div>Result :</div> <div>Now we have redused labour and save time due to this Kaizen.</div> <div></div>			Kaizen Sustenance :							
					What To Do : Make a wooden partition box to collect the waste filter cloth.							
					How To Do : Making the box using wood.							
					Frequency : 1							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		50.00		50.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			