×	Equipment : Wooden Partition					Loss Type : Managem						KAIZE	KAIZEN IDEA SHEET		
_	Department : Moulding Area					N		P Q C D S M							
	Cell :	Zone 3		Result Type :		IN	Г	Q	C	D	3	IVI	 	nizen ID : 2819	
	ENGINEERS, Pune				Opera	l tion :	 M	aking a p	l artition	box on	the tab	le for co	lecting waste fi		
			T ₁ ,												
Kaizen Theme: Saving Labour Work				dea: Making a partition of woodenn the table for						or cone	T	waste in that p	artition.		
Problem / Present Status Waste Filter cloth use to fall on ground by movement of hand while putting it in on the table.			Counter Measure					Benchmark : -							
			We have made the box and waste filter cloth is collected in that box.				Target :				-				
								Start :		20/05/2	2016		Finished :	21/05/2016	
The same of		- T						Note :							
						16		Team M							
							1. S P Suryawanshi					2. Shubham Suryawanshi			
								3. Bhadu	ır Singh	1			4. J K Thora	t	
		712						5.					6.		
								Benefits	•						
	3														
	The Park														
Why Why Analysis :			Result:					Kaizen S	Sustena	ance :					
W1 : Why Waste of filter cloth use to fall on ground. ?			Now we have redused labour and save time du	e to this Kai	zen.			What To Do : Make a wooden partition box to collect the waste filter cloth						the waste filter cloth.	
A1 : Due to movement of ha	and for filling the for t	he mould insert.													
W2 :									D	12 0.		•	1		
A2 :			×					How To	Do : Ma	aking th	e box	using wo	od.		
W3 :															
A3 :								Frequen	cy : 1						
W4 :								Cost Inc	urred I	or Mal	king K	aizen :			
A4 :											Ť		Coot	Total	
								IVI	aterial (JUSI	+		our Cost	Total	
									0.00			5	0.00	50.00	
								Scope 8	k Plan I	or Hor	rizonta				
Root Cause										Equ	uipmne	et		Target Statu	
Root Cause Due to movement of hand f	for filling the for the m	nould insert.								Equ	uipmne	et		Target Statu	
Due to movement of hand f		nould insert.								Equ	uipmne	et		Target Statu	
Due to movement of hand f	2016	nould insert.								Equ	uipmne	et		Target Statu	
Due to movement of hand f	72016 Suryawanshi	nould insert.								Equ	uipmne	et		Target Statu	