

	Equipment :		Loss Type :	Line Organization Loss							KAIZEN IDEA SHEET
	Department :		Result :	N	P	Q	C	D	S	M	
	Cell :		Type :								
Unit Name : OpEx Industries, Pune			Operation :								
Kaizen Theme: RP/HK/72A Out put gear shaft (RMJ) Ø11.00 hole Should be Concentric to Finish OD.			Idea : Ø11.00 mm machining completed in single setup by using special tool. & Sp. Gauge made for measurment of Ø11.00 Concentricity.								
Problem / Present Status		Counter Measure			Benchmark :						
		After changing tooling , Process & Sp. Gauge made. New lot found OK. (Dt. 04.02.2011)			Target :						
					Start :		02/02/2011		Finished :		10/02/2011
					Note :						
					Team Members :						
					1.			2.			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		Reduce in rejection for Conc. out of tolerance for Ø11.00 mm hole in shaft.			What To Do :						
A1 :											
W2 :											
A2 :											
W3 :											
A3 :					How To Do :						
W4 :					Frequency :						
A4 :					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
		0.00		0.00		0.00					
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 02/02/2011											
Registered By :											
Manager's Sign :											
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