

|                                                                                  |              |                    |             |             |                                          |            |                     |             |        |       |                                           |
|----------------------------------------------------------------------------------|--------------|--------------------|-------------|-------------|------------------------------------------|------------|---------------------|-------------|--------|-------|-------------------------------------------|
|  | Equipment :  | Ckt tester         | Loss Type : | Motion Loss |                                          |            |                     |             |        |       | KAIZEN IDEA SHEET<br><br>Kaizen ID : 2820 |
|                                                                                  | Department : | Quality            | Result :    | N           | P                                        | Q          | C                   | D           | S      | M     |                                           |
|                                                                                  | Cell :       | Assembly           | Type :      |             |                                          |            |                     |             |        |       |                                           |
| Unit Name : VINEY CORPORATION, Pune                                              |              |                    | Operation : |             |                                          |            |                     |             |        |       |                                           |
| Kaizen Theme: Length inspection during ckt                                       |              |                    | Idea :      |             |                                          |            |                     |             |        |       |                                           |
| Problem / Present Status                                                         |              | Counter Measure    |             |             | Benchmark :                              |            |                     |             |        |       |                                           |
|                                                                                  |              | Target :           |             |             |                                          |            |                     |             |        |       |                                           |
|                                                                                  |              | Start :            | 28/05/2016  |             | Finished :                               | 28/05/2016 |                     |             |        |       |                                           |
|                                                                                  |              | Note :             |             |             |                                          |            |                     |             |        |       |                                           |
|                                                                                  |              | Team Members :     |             |             |                                          |            |                     |             |        |       |                                           |
|                                                                                  |              | 1.                 |             | 2.          |                                          |            |                     |             |        |       |                                           |
|                                                                                  |              | 3.                 |             | 4.          |                                          |            |                     |             |        |       |                                           |
|                                                                                  |              | 5.                 |             | 6.          |                                          |            |                     |             |        |       |                                           |
|                                                                                  |              | Benefits           |             |             |                                          |            |                     |             |        |       |                                           |
|                                                                                  |              |                    |             |             |                                          |            |                     |             |        |       |                                           |
|                                                                                  |              | Why Why Analysis : |             | Result :    |                                          |            | Kaizen Sustenance : |             |        |       |                                           |
| W1 :                                                                             |              |                    |             |             | What To Do :                             |            |                     |             |        |       |                                           |
| A1 :                                                                             |              |                    |             |             |                                          |            |                     |             |        |       |                                           |
| W2 :                                                                             |              |                    |             |             | How To Do :                              |            |                     |             |        |       |                                           |
| A2 :                                                                             |              |                    |             |             |                                          |            |                     |             |        |       |                                           |
| W3 :                                                                             |              |                    |             |             | Frequency :                              |            |                     |             |        |       |                                           |
| A3 :                                                                             |              |                    |             |             | Cost Incurred For Making Kaizen :        |            |                     |             |        |       |                                           |
| W4 :                                                                             |              |                    |             |             | Material Cost                            |            |                     | Labour Cost |        | Total |                                           |
| A4 :                                                                             |              |                    |             |             |                                          |            |                     |             |        | 0     |                                           |
|                                                                                  |              |                    |             |             | Scope & Plan For Horizontal Deployment : |            |                     |             |        |       |                                           |
| Root Cause                                                                       |              |                    |             |             | Equipmnet                                |            | Target              |             | Status |       |                                           |
|                                                                                  |              |                    |             |             |                                          |            |                     |             |        |       |                                           |
| Date : 26/05/2016                                                                |              |                    |             |             |                                          |            |                     |             |        |       |                                           |
| Registered By : Mr. Unnikrishanan Pillai                                         |              |                    |             |             |                                          |            |                     |             |        |       |                                           |
| Manager's Sign :                                                                 |              |                    |             |             |                                          |            |                     |             |        |       |                                           |
| ----- MSIL Supplier Cluster -----                                                |              |                    |             |             |                                          |            |                     |             |        |       |                                           |