

	Equipment :	Colour Bin Blue & Green	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Moulding department	Result :	N	P	Q	C	D	S	M	
	Cell :	Zone 1& 2	Type :								
Unit Name : SMASH INDUSTRIES, Pune			Operation : Increase rejection due to improper or frequent handling								
Kaizen Theme: Found mix up of LH & RH part on single bin consequenty hard sorting of perticular part			Idea : Allocate Diffrent colours of bin for avaoding mix up								
Problem / Present Status		Counter Measure			Benchmark :		Avoid mix up of LH & RH side part				
Found Mix up of LH & RH parts.Consequently sorting is not easy		Allocate Diffrent colours Blue bin for LH parts and Green bin for RH side part			Target :		100% Avavoiding mix up of BOth RH & LH				
					Start :		02/05/2016		Finished :		09/05/2016
					Note :		Done				
					Team Members :						
					1. Mr.Pankaj Jain				2. Mr.Pankaj Achari		
					3. Mr.Ram Barle				4. Mr.Vaijanath Kamble		
					5. Mr.Garvit				6. Mr.Samir Kotwal		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Found Mix up of LH & RH parts in single bin		Avoid Mix up of LH & Rh side parts easy to seprate from bin			What To Do : Allocate colour to bin Blue for LH side and Green for RH side						
A1 : Not used separate bin for keeping of LH & RH side parts											
W2 : Why Not used separate bin for keeping of LH & RH side parts ?					How To Do : Available coloured bin blue and green .blue for LH and green for RH						
A2 : Not used separate bins for LH & RH					Frequency : Not Frequency						
W3 : Why Not used separate bins for LH & RH ?					Cost Incurred For Making Kaizen :						
A3 : Not allocate diffrent colours of bin					Material Cost		Labour Cost		Total		
W4 : Why Not allocate diffrent colours of bin ?					4000.00		0.00		4000.00		
A4 :					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Not allocate diffrent colours of bin											
Date : 02/05/2016											
Registered By : Mr. Tushar Jain											
Manager's Sign : Mr. Tushar Jain											
----- MSIL Supplier Cluster -----											