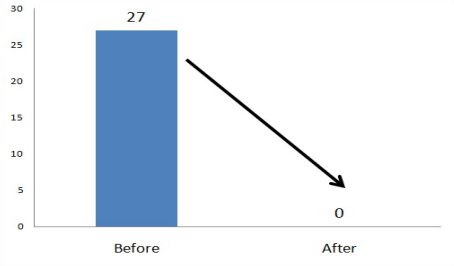


	Equipment :	F-70 A	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2830													
	Department :	Frame Shop	Result :	N	P	Q	C	D	S	M														
	Cell :	K2-K3 Frame shop	Type :																					
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Robotic																					
Kaizen Theme: To reduce IHR			Idea : Provide access for torch movement																					
Problem / Present Status		Counter Measure			Benchmark :		27 NOS																	
Shock up Bkt to rear down pipe weld run shift , burn and spatters stick on shock up bkt. .at F-70 robotic stage		1. Seat lock cable bkt. Guiding block shifted battery strap bkt with single mounting ,hence space increased for torch free movement. 2.Fixture index			Target :		ZERO																	
					Start :		13/01/2016		Finished : 18/01/2016															
					Note :																			
					Team Members :																			
					1. M.A.Joshi		2. A.A.Bujbal																	
					3. P.Kavhale		4. N.R.Gavali																	
5.		6.																						
Benefits																								
P		Productivity Increased by 27 Nos per day Nos 0.00																						
Q		Rework eliminated 0.2 % Rs 0.00																						
C		Rework & rejection cost save Rs.1800/- day Rs 0.00																						
Why Why Analysis :		Result :			Kaizen Sustenance :																			
W1 : Why No access for torch movement ? A1 : Shock up Bkt to rear down pipe weld run shift , burn .at F-70 robotic stage W2 : Why Shock up Bkt to rear down pipe weld run shift , burn .at F-70 robotic stage ? A2 : Robot torch foul to Seat lock cable bkt. guide block W3 : Why Robot torch foul to Seat lock cable bkt. guide block ? A3 : Two spread block provided for seat lock bkt battery strap bkt. W4 : Why Two spread block provided for seat lock bkt battery strap bkt. ? A4 : No free movement for robot torch		F70 A IHR eliminated by 27 nos per day to zero 			What To Do : PM Monthly review How To Do : Point added in Tool maint. Review check sheet Frequency : Monthly Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>1500.00</td><td>200.00</td><td>1700.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>F70 B</td><td>25/01/2016</td><td>COMPLETE</td></tr><tr><td>F-70 C</td><td>31/01/2016</td><td>COMPLETE</td></tr></table>					Material Cost	Labour Cost	Total	1500.00	200.00	1700.00	Equipmnet	Target	Status	F70 B	25/01/2016	COMPLETE	F-70 C	31/01/2016	COMPLETE
Material Cost	Labour Cost	Total																						
1500.00	200.00	1700.00																						
Equipmnet	Target	Status																						
F70 B	25/01/2016	COMPLETE																						
F-70 C	31/01/2016	COMPLETE																						
Root Cause No access for torch movement																								
Date : 21/01/2016																								
Registered By : Mr. D M Sonawane																								
Manager's Sign : Mr. Arun Gawali																								
----- Bajaj Auto Ltd. (Fabrication) -----																								