×	Equipment :	Trolley	Loss	Loss Type : Minor Sto			pages				KAIZEN IDEA SHEET					
_	Department :	Molding Area			ılt :	N	P	, Q	С	Б	S	М				
	Cell :	Zone- 3		Туре						1 1			Ka	izen ID : 2838		
Unit Name: S. S	S. ENGINEERS, Pune	-			Opera	tion :	U	sing a tap	e and	making a	marki	ing on the	trolley			
Kaizen Theme: Mak	king divison for unloadi	ing and loading of mold on tro	olley.	Idea :	Making	g a divi	sion	by using	yellow	tape.						
Problem / Present Status			Counter Measure					Benchmark :				-				
Mold loading and unloading was use to take time.			Making use of tape for making division.					Target : -			-					
								Start :		28/06/2	016	<u> </u>	Finished :	29/06/2016		
				5 9				Note :								
							>	Team M	ember	s:						
						-		1. SPS					2. Shubham	Suryawanshi		
								3. J K T	norat				4. Bhadur			
								5.					6.			
								Benefit	5							
Why Why Analysis :			Result :					Kaizen	Susten	ance :						
W1 : Why Making Division on trolley ?			Time saved during mold changing.					What To Do : Making division								
A1 : For better loading ar	nd unloading of mould															
W2 : Why For better loading and unloading of mould ?									How To Do: Using tape and applying from center.							
	changing the mould		×					11000 10	20.0	ong tap	o ana c	applying ii	om conton.			
A2 : To safe time during of																
_	uring changing the mo	uld?														
A2 : To safe time during on the safe time doesn't was a safe time doesn't was an indicate the safe time doesn't was a safe time during the safe time doesn't was a safe time during the safe time time the safe time time the safe time time the safe time time time time time time time tim								Frequer	ncy : 1							
W3 : Why To safe time do A3 : So that we can make W4 : Why So that we can	e use of our machine an make use of our mac							Frequer		For Mak	ing K	aizen :				
W3 : Why To safe time do	e use of our machine an make use of our mac	as fast as possible						Cost In			king Ka		ur Cost	Total		
W3 : Why To safe time do A3 : So that we can make W4 : Why So that we can	e use of our machine an make use of our mac	as fast as possible						Cost In	curred	Cost	king Ka	Labou	ur Cost	Total 10.00		
W3 : Why To safe time do A3 : So that we can make W4 : Why So that we can	e use of our machine an make use of our mac	as fast as possible						Cost Inc	aterial	Cost		Labou	.00			
W3 : Why To safe time do A3 : So that we can make W4 : Why So that we can A4 : For better results and	e use of our machine an make use of our mac	as fast as possible						Cost Inc	aterial	Cost Cost For Hor		Labou 0. I Deployn	00 nent :			
W3 : Why To safe time do A3 : So that we can make W4 : Why So that we can	e use of our machine and make use of our machine and output	as fast as possible	-					Cost Inc	aterial	Cost Cost For Hor	izonta	Labou 0. I Deployn	00 nent :	10.00		
W3 : Why To safe time do A3 : So that we can make W4 : Why So that we can A4 : For better results and Root Cause For better results and our Date : 06/0	e use of our machine and make use of our machine and output	as fast as possible						Cost Inc	aterial	Cost Cost For Hor	izonta	Labou 0. I Deployn	00 nent :	10.00		
W3 : Why To safe time do A3 : So that we can make W4 : Why So that we can A4 : For better results and Root Cause For better results and out Date : 06/0 Registered By : Mr.	e use of our machine and make use of our machine and output o	as fast as possible						Cost Inc	aterial	Cost Cost For Hor	izonta	Labou 0. I Deployn	00 nent :	10.00		
W3 : Why To safe time do A3 : So that we can make W4 : Why So that we can A4 : For better results and Root Cause For better results and our Date : 06/0	e use of our machine and make use of our machine and output attput 77/2016 S. Suryawanshi S. Suryawanshi	as fast as possible						Cost Inc	aterial	Cost Cost For Hor	izonta	Labou 0. I Deployn	00 nent :	10.00		