




	Equipment :	Trolley	Loss Type :	Minor Stoppages							KAIZEN IDEA SHEET				
	Department :	Molding Area	Result :	N	P	Q	C	D	S	M					
	Cell :	Zone- 3	Type :									Kaizen ID : 2838			
Unit Name : S. S. ENGINEERS, Pune			Operation : Using a tape and making a marking on the trolley												
Kaizen Theme: Making divison for unloading and loading of mold on trolley.			Idea : Making a division by using yellow tape.												
Problem / Present Status		Counter Measure			Benchmark :		-								
Mold loading and unloading was use to take time.		Making use of tape for making division.			Target :		-								
					Start :		28/06/2016		Finished :		29/06/2016				
					Note :										
					Team Members :										
					1. SPS					2. Shubham Suryawanshi					
3. J K Thorat					4. Bhadur										
5.					6.										
Why Why Analysis :		Result :			Kaizen Sustenance :										
W1 : Why Making Division on trolley ?		Time saved during mold changing.			What To Do : Making division										
A1 : For better loading and unloading of mould					How To Do : Using tape and applying from center.										
W2 : Why For better loading and unloading of mould ?					Frequency : 1										
A2 : To safe time during changing the mould					Cost Incurred For Making Kaizen :										
W3 : Why To safe time during changing the mould ?					Material Cost							Labour Cost		Total	
A3 : So that we can make use of our machine as fast as possible					10.00							0.00		10.00	
W4 : Why So that we can make use of our machine as fast as possible ?					Scope & Plan For Horizontal Deployment :										
A4 : For better results and output					Equipmnet					Target		Status			
Root Cause															
For better results and output															
Date : 06/07/2016															
Registered By : Mr. S. Suryawanshi															
Manager's Sign : Mr. S. Suryawanshi															
----- MSIL Supplier Cluster -----															