

	Equipment :	Toolbox	Loss Type :	Motion Loss							KAIZEN IDEA SHEET
	Department :	Molding	Result :	N	P	Q	C	D	S	M	
	Cell :	Zone 3	Type :								
Unit Name : S. S. ENGINEERS, Pune			Operation : Bringing a new toolbox								
Kaizen Theme: Made arrangements for toolbox and table for mold changing			Idea : Making Arrangement for toolbox and table								
Problem / Present Status		Counter Measure			Benchmark :						
We have to go to places go place to bring tools and use them while changing the mold		Bought a toolbox and table			Target :						
					Start :		28/06/2016		Finished :		29/06/2016
					Note :						
					Team Members :						
					1. SPS		2. Shubham Suryawanshi				
					3. J K Thorat		4. Bhadur				
					5.		6.				
					Benefits						
					P		0, time is saved Rs 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why No presence of tools while mold change ?		Time is been saved			What To Do : Bring a toolbox						
A1 :											
W2 : Why ?					How To Do : -						
A2 :											
W3 : Why ?					Frequency :						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					200.00		0.00		200.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet				Target		Status
					Toolbox				29/06/2016		COMPLETE
Date : 09/07/2016											
Registered By : Mr. S. Suryawanshi											
Manager's Sign : Mr. S. Suryawanshi											
----- MSIL Supplier Cluster -----											