

<div><div></div></div>	Equipment :	defect identifier	Loss Type :	Defect loss							KAIZEN IDEA SHEET	
	Department :	Moulding Department	Result :	N	P	Q	C	D	S	M		
	Cell :	Zone 1 & Zone 2	Type :									Kaizen ID : 2848
Unit Name : SMASH INDUSTRIES, Pune			Operation : Defect Identify easily with the defective sample Pisces									
Kaizen Theme: Defective Pieces Samples of each part for Inspection Table			Idea : Made Defect Identifier for easily understanding of defect in details with its looking description									
Problem / Present Status		Counter Measure			Benchmark :		Defect Identification					
Defect of each part not identify easily with exact description of defect		Made Defect Identifier avoid rejection at customer end			Target :		Avoid 100% Rejection					
					Start :		14/06/2016		Finished :		30/06/2016	
<div><div></div></div> <div>Defect Identifier Not Available</div>		<div><div></div></div>			Note :		Done					
					Team Members :							
					1. Mr.Pankaj Jain				2. Mr. Swapnil Gadekar			
					3. Ms. Monali Kadam				4. Mr. Amol Kadhane			
					5. Mr. Amol Godbole				6. Mr.Mithun Rathod			
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Rejection increase at in-house as well as customer end also		Reduce rejection of in - house as well as customer end due to easily identification of defect by defect identifiere			What To Do : Made Defect Identifier							
A1 : Operator or inspector has not identify defect		<div><div></div></div>			How To Do : Made Defective Pieces , pack in Poly bag with Steepen packing and Display on Inspection table for d							
W2 : Why Operator or inspector has not identify defect ?					Frequency : Not Defined							
A2 : No any same looking Pisces for all parts					Cost Incurred For Making Kaizen :							
W3 : Why No any same looking Pisces for all parts ?					Material Cost				Labour Cost		Total	
A3 : Defect identifier not available					0.00				350.00		350.00	
W4 : Why Defect identifier not available ?					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet				Target		Status	
Root Cause												
Defect identifier not available												
Date : 11/07/2016												
Registered By : Mr. Tushar Jain												
Manager's Sign : Mr. Tushar Jain												
----- MSIL Supplier Cluster -----												