

	Equipment :	PT Basket	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2850
	Department :	Chain case	Result :	N	P	Q	C	D	S	M	
	Cell :	PT Line	Type :								
Unit Name : 114040 - Rucha Engineers Pvt.Ltd (Plant III), Auranagabad			Operation : Pre treatment								
Kaizen Theme: To reduce IHR of Paint defect			Idea : Loading Trolley design adequate for components loading								
Problem / Present Status		Counter Measure		Benchmark :		120					
More Rework of DUST defect		By providing rubber coating rod in between two components		Target :		0					
				Start :		18/07/2016		Finished :		18/07/2016	
				Note :							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Paint Defect _Dust ? A1 : During PT Process component stuck with each other W2 : Why During PT Process component stuck with each other ? A2 : Loading trolley design not adequate W3 : Why Loading trolley design not adequate ? A3 : W4 : A4 :		Reduce IHR of Dust defect 		What To Do : Point Added in Inprocess Check sheet How To Do : By adding check point in JH check sheet Frequency : Daily							
Root Cause Loading trolley design not adequate				Cost Incurred For Making Kaizen :							
Date : 18/07/2016				Material Cost		Labour Cost		Total			
Registered By : Mr. S L Sakarkar				470.00		230.00		700.00			
Manager's Sign : -				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
				PT Basket-2		18/07/2016		COMPLETE			
----- Bajaj Auto Ltd. (Fabrication) -----											