

	Equipment :	WIRING HARNESS BOARD	Loss Type :	Defect loss							KAIZEN IDEA SHEET		
	Department :	Production.	Result :	N	P	Q	C	D	S	M			
	Cell :	Assembly	Type :									Kaizen ID : 2851	
Unit Name : VINEY CORPORATION, Pune			Operation :										
Kaizen Theme: Provide board for harness tapping			Idea :										
Problem / Present Status		Counter Measure			Benchmark :								
		Target :											
		Start :	18/07/2016		Finished :	18/07/2016							
		Note :											
		Team Members :											
		1.		2.									
		3.		4.									
		5.		6.									
		Benefits											
		Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :								
A1 :													
W2 :					How To Do :								
A2 :													
W3 :					Frequency :								
A3 :					Cost Incurred For Making Kaizen :								
W4 :					<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table>			Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost				Total								
0.00	0.00				0.00								
A4 :					Scope & Plan For Horizontal Deployment :								
Root Cause		<table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>			Equipmnet	Target	Status						
Equipmnet	Target	Status											
Date : 18/07/2016													
Registered By : Mr. Unnikrishanan Pillai													
Manager's Sign : Mr. Unnikrishanan Pillai													
----- MSIL Supplier Cluster -----													