

<div>✖</div>	<b>Equipment :</b>	Fixture	<b>Loss Type :</b>		Productivity							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 2852																		
	<b>Department :</b>	Chassis	<b>Result :</b>		N	P	Q	C	D	S	M																			
	<b>Cell :</b>	GC Chassis	<b>Type :</b>																											
<b>Unit Name :</b>			Rucha Engineers Pvt Ltd Plant 1, Aurangabad			<b>Operation :</b>							Welding																	
<b>Kaizen Theme:</b>			To reduce set up & adjustment time			<b>Idea :</b>							Modified common fixture design for both models																	
<b>Problem / Present Status</b>			<b>Counter Measure</b>			<b>Benchmark :</b>		20																						
More time required to change fixture of LH /RH side Body Mounting Bracket			Change in design of fixture for LH/RH Body Mounting.			<b>Target :</b>		0																						
						<b>Start :</b>		08/01/2016		<b>Finished :</b>		10/01/2016																		
						<b>Note :</b>																								
						<b>Team Members :</b>																								
						1. Mr.BNW				2. Mr.BRM																				
						3. Mr.RSR				4. Mr.BSJ																				
						5. Mt.TSS				6.																				
						<b>Benefits</b>																								
						P	Productivity improvements Nos 7.20																							
						C	Cost Saving Rs 16120.00																							
						D	100 % Delivery Nos 100.00																							
<b>Why Why Analysis :</b>			<b>Result :</b>			<b>Kaizen Sustenance :</b>																								
W1 : Why More time required to change fixture of LH /RH side Body Mounting Bracket ? A1 : More activities for setup for two different model  W2 : Why More activities for setup for two different model ? A2 : No common Fixture W3 : Why No common Fixture ? A3 : W4 : A4 :			Set-up time reduce for 20 to 5 minutes  <div> <p><b>RESULT</b> <b>Set up Time</b></p> <table border="1"> <thead> <tr> <th>Category</th> <th>Time (minutes)</th> </tr> </thead> <tbody> <tr> <td>Before</td> <td>20</td> </tr> <tr> <td>After</td> <td>5</td> </tr> </tbody> </table> </div>			Category	Time (minutes)	Before	20	After	5	What To Do : Check point added in PM check Sheet  How To Do : Monthly Audit  Frequency : Monthly  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <thead> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td>1500.00</td> <td>2400.00</td> <td>3900.00</td> </tr> </tbody> </table> <b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <thead> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> </thead> <tbody> <tr> <td>Fixture</td> <td>15/01/2016</td> <td>COMPLETE</td> </tr> </tbody> </table>							Material Cost	Labour Cost	Total	1500.00	2400.00	3900.00	Equipmnet	Target	Status	Fixture	15/01/2016	COMPLETE
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<b>Date :</b>			01/01/2016																											
<b>Registered By :</b>			Rucha Engineers Pvt Ltd Plant 1																											
<b>Manager's Sign :</b>			Mr. S G Sohoni																											
----- Rucha Group - Corporate -----																														