

	Equipment :	Manual Mig Welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2853	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	B 104 D	Type :									
Unit Name : 113172 - BADVE AUTOCOMPS PVT LTD, Aurangabad			Operation : Stay Hanger bracket full welding									
Kaizen Theme: To reduce welding Spatter			Idea : Auto gel to be start .									
Problem / Present Status		Counter Measure			Benchmark :		135 Nos					
		Auto gel provided and switch interlock with PLC.			Target :		0					
					Start :		15/04/2016		Finished :		23/04/2016	
✖		✖			Note :							
					Team Members :							
					1. R.M.Kale			2. S.P.Bokade				
					3. B.K.Sonawane			4. K.B.Varpe				
					5. M.R.Kale			6. J.M.Bhosle				
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		✖			What To Do : Point added in JH and PM Check sheet.							
A1 :												
W2 :					How To Do : Monitor in Daily JH and Poke yoke check sheet							
A2 :												
W3 :					Frequency : Daily							
A3 :		✖			Cost Incurred For Making Kaizen :							
W4 :					Material Cost		Labour Cost		Total			
A4 :					3000.00		500.00		3500.00			
Scope & Plan For Horizontal Deployment :												
Root Cause					Equipmnet		Target		Status			
Date : 23/04/2016												
Registered By : Mr. S.K.Chavan												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												