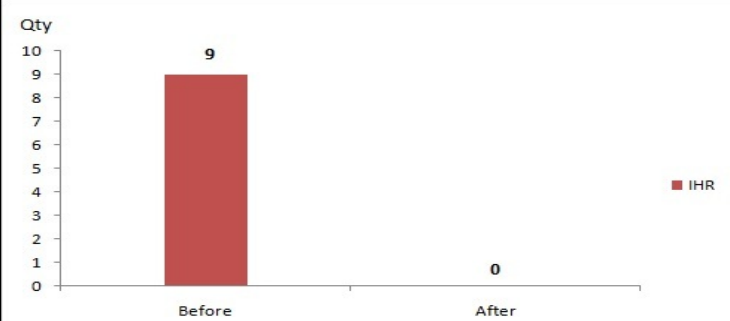


		Equipment : Robo		Loss Type : Defect Loss		KAIZEN IDEA SHEET					
Department : QA		Result : N P Q C D S M									
Cell : Cargo Tray		Type :									
Unit Name : 114842 - Rucha Engineers Pvt.Ltd (Plant VI), Aurangabad				Operation : Spoting							
Kaizen Theme: To reduce IHR & Customer complaint .				Idea : Provided calm for perfect resting.							
Problem / Present Status		Counter Measure		Benchmark :		9					
Cargo tray reject due to spot on edge.		Provided calm for perfect resting		Target :		0					
				Start :		28/04/2016		Finished :		05/05/2016	
				Note :							
				Team Members :							
				1. Mr. Kangre B.R.				2. Mr. Patil Dinesh			
				3. Mr. Patil P. U.				4.			
				5.				6.			
				Benefits							
				Q		Reduce IHR Nos 9.00					
				C		Save cost Rs 2000.00					
				M		Increase Moral Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Cargo tray reject due to spot on edge. ? A1 : Spot on edge during spot operation W2 : Why Spot on edge during spot operation ? A2 : Longitudinal member tilt. W3 : Why Longitudinal member tilt. ? A3 : No perfect clam resting on part. W4 : Why No perfect clam resting on part. ? A4 : Clam not proper rest on part.		Reduce IHR & customer compliant.		What To Do : Weekly audit							
				How To Do : Point added in Fixture pm sheet & Fixture Maint. supervisor weekly audit.							
				Frequency : Weekly							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				150.00		250.00		400.00			
Root Cause Provided calm for perfect resting.				Scope & Plan For Horizontal Deployment :							
Date : 05/05/2016				Equipmnet				Target		Status	
Registered By : Mr. Nitin Amrutkar											
Manager's Sign : -											
----- Bajaj Auto Ltd. (Fabrication) -----											