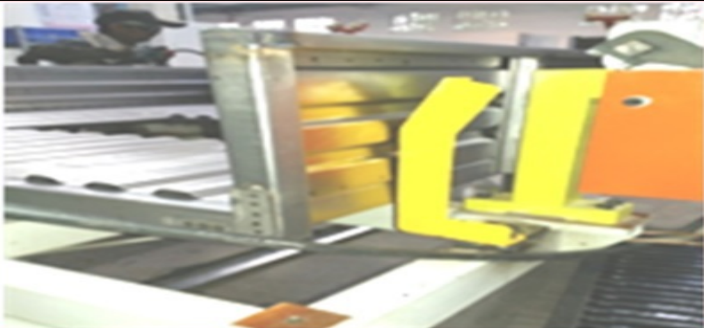


	Equipment :	Inversion fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2856
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	CARGO TRAY	Type :								
Unit Name : 114842 - Rucha Engineers Pvt.Ltd (Plant VI), Aurangabad			Operation : Final								
Kaizen Theme: TO PREVENT IHR OF DENT,DAMAGE & SCRATCHES .			Idea : PROVISION TO AVOID METAL TO METAL CONTACT.								
Problem / Present Status		Counter Measure		Benchmark :		28					
DENT,DAMAGE & SCRATCHES ON CARGO TRAY.		RUBBER SHEET PROVIDED ON SUPPORTING METAL BLOCK.		Target :		0					
				Start :		04/05/2016		Finished :		11/05/2016	
				Note :							
				Team Members :							
				1. Kangre B R		2. Patil P U					
				3. Joshi A R		4.					
				5.		6.					
				Benefits							
				Q		Reduce dent ,damage & scratches. Nos 28.00					
				D		Time to time delivery Nos 28.00					
				P		Increase productivity Nos 28.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why DENT,DAMAGE & SCRATCHES ON CARGO TRAY. ? A1 : METAL TO METAL CONTACT. W2 : Why METAL TO METAL CONTACT. ? A2 : FINAL INSPECTION ON METAL FIXTURE. W3 : Why FINAL INSPECTION ON METAL FIXTURE. ? A3 : TRAY HOLDING SUPPORTING BLOCK IS OF METAL W4 : Why TRAY HOLDING SUPPORTING BLOCK IS OF METAL ? A4 : NO PROVISION TO AVOID METAL TO METAL CONTACT.		TO PREVENT IHR FOR DENT, DAMAGE & SCRATCHES.		What To Do : POINT ADDED IN PM SHEET.							
				How To Do : WEEKLY PM AUDIT							
				Frequency : WEEKLY							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				75.00		200.00		275.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
				Riveting m/c				18/08/2016		PENDING	
Root Cause PROVISION TO AVOID METAL TO METAL CONTACT.											
Date : 11/05/2016											
Registered By : Mr. Nitin Amrutkar											
Manager's Sign : -											
----- Bajaj Auto Ltd. (Fabrication) -----											