

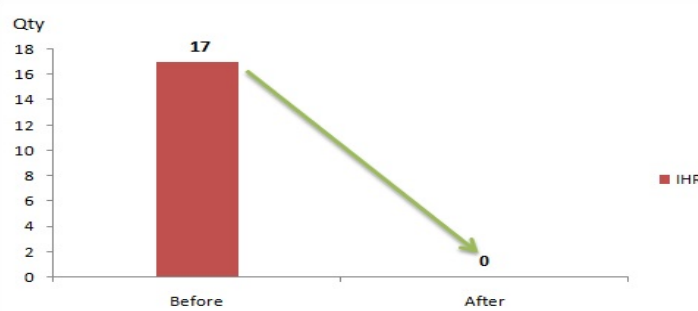

	Equipment :	Welding m/c	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2857												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	CARGO TRAY	Type :																				
Unit Name : 114842 - Rucha Engineers Pvt.Ltd (Plant VI), Aurangabad			Operation : Welding																				
Kaizen Theme: Welding burn and Shabby welding.			Idea :																				
Problem / Present Status		Counter Measure			Benchmark :		17																
Welding burn and Shabby welding.		Provided block for reduce gap between matching part.			Target :		0																
					Start :		01/06/2016		Finished :		07/06/2016												
					Note :																		
					Team Members :																		
					1. Kangre B R		2. Patil P U																
					3. Shaikh R H		4.																
5.		6.																					
					Benefits																		
					C	save IHR cost Rs 850.00																	
					Q	Reduced In house rejection. Nos 17.00																	
					P	Increase Productivity Nos 17.00																	
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Welding burn and Shabby welding. ? A1 : Welding burn and shabby welding during assly Chanel lower & box. W2 : Why Welding burn and shabby welding during assly Chanel lower & box. ? A2 : During welding more gap between assly Chanel lower & box. W3 : Why During welding more gap between assly Chanel lower & box. ? A3 : No provision for reduce gap between matching part . W4 : Why No provision for reduce gap between matching part . ? A4 : Provided block for reduce gap between matching part.		In house rejection reduced. 			What To Do : Point Added in pm check sheet. How To Do : Weekly pm audit. Frequency : Weekly Cost Incurred For Making Kaizen : <table border="1"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>75.00</td> <td>150.00</td> <td>225.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td>Welding M/c</td> <td>26/08/2016</td> <td>PENDING</td> </tr> </table>							Material Cost	Labour Cost	Total	75.00	150.00	225.00	Equipmnet	Target	Status	Welding M/c	26/08/2016	PENDING
Material Cost	Labour Cost	Total																					
75.00	150.00	225.00																					
Equipmnet	Target	Status																					
Welding M/c	26/08/2016	PENDING																					
Root Cause Provided block for reduce gap between matching part.																							
Date : 07/06/2016																							
Registered By : Mr. Nitin Amrutkar																							
Manager's Sign : -																							
----- Bajaj Auto Ltd. (Fabrication) -----																							