


	Equipment :	Tool Board	Loss Type :	Motion Loss							KAIZEN IDEA SHEET			
	Department :	Moulding & Maintainace Department	Result :	N	P	Q	C	D	S	M				
	Cell :	Zone 1 & 2	Type :									Kaizen ID : 2858		
Unit Name : SMASH INDUSTRIES, Pune			Operation : Avoid extra movement, wasting of time for finding of tool											
Kaizen Theme: Wasting of time for finding required tool during mould loading -unloading and mould maintainace			Idea : Requirement of tool Rack											
Problem / Present Status		Counter Measure			Benchmark :		Avoid Uneveness							
Requirement of Tool Rack for keeping of all tools at one place		Available Tool Rack			Target :		Overcome movement							
					Start :		07/05/2016		Finished :		04/07/2016			
					Note :		Done							
					Team Members :									
					1. Mr.Pankaj Jain				2. Mr.Garvit					
					3. Mr.Mithun				4. Mr.Vijay					
					5. Mr.Ram Barle				6. Mr.Swapnil					
					Benefits									
Why Why Analysis :		Result :			Kaizen Sustenance :									
W1 : Maximum Time waste for finding of tool during mould maintainace and mould loading unloading					What To Do : Made Tool Rack									
A1 : Tools not meet at prior or required time					How To Do : Available Wooden plank in Square shape,Drilling on that as per requirement, Dart Insert and start									
W2 : Why Tools not meet at prior or required time ?														
A2 : All Tools are not keep at one place														
W3 : Why All Tools are not keep at one place ?														
A3 : Not available any fix location for tools		Frequency : Not Defined												
W4 : Why Not available any fix location for tools ?		Cost Incurred For Making Kaizen :												
A4 : Not available any rack for keeping of tools which required during mould loading unloading and mould maintainace		<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>2000.00</td><td>0.00</td><td>2000.00</td></tr></table>							Material Cost	Labour Cost	Total	2000.00	0.00	2000.00
Material Cost	Labour Cost	Total												
2000.00	0.00	2000.00												
Root Cause		Scope & Plan For Horizontal Deployment :												
Not available any rack for keeping of tools which required during mould loading unloading and mould maintainace		<table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Equipmnet	Target	Status			
Equipmnet	Target	Status												
Date : 25/07/2016														
Registered By : Mr. Tushar Jain														
Manager's Sign : Mr. Tushar Jain														
----- MSIL Supplier Cluster -----														