

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2862					
	Department :	QA	Result :	N	P	Q	C	D	S	M						
	Cell :	Fabrication	Type :													
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Manual													
Kaizen Theme: To eliminate in-house rework and rejection Air filter orientation not OK			Idea : Provide a Mistake Proof Block													
Problem / Present Status			Counter Measure				Benchmark :		12							
Air Filter Bkt Oriention not OK			Poka Yoke Provided				Target :		0							
							Start :		16/04/2016		Finished :		14/04/2016			
							Note :									
Why Why Analysis : W1 : Why Bkt shifting in Z axis ? A1 : Possibility of bkt shifting in Z axis W2 : Why Possibility of bkt shifting in Z axis ? A2 : Poka by operator W3 : Why Poka by operator ? A3 : W4 : A4 :			Result : In-house rework of Air filter out of position Eliminated 				Team Members :									
							1. Harish				2. Nakul					
							3. Mayank				4. Prince					
							5. Mukesh				6.					
							Benefits									
Root Cause Poka by operator			Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"> </td> </tr> </table>				Equipmnet	Target	Status				Kaizen Sustenance :			
Equipmnet	Target	Status														
What To Do : Confirming the presence of Poka yoke																
How To Do : Poka yoke checksheet																
Date : 14/04/2016			Frequency : Shiftwise				Cost Incurred For Making Kaizen :									
Registered By : Mr. Ajit Singh			Material Cost		Labour Cost		Total									
Manager's Sign : MR Ajendra Giri			50.00		0.00		50.00									
----- Bajaj Auto Ltd. (Fabrication) -----																