

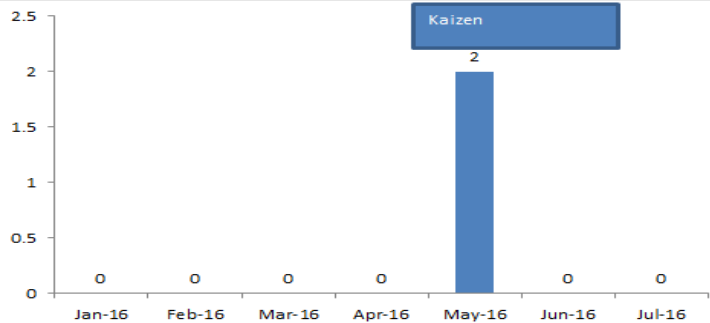
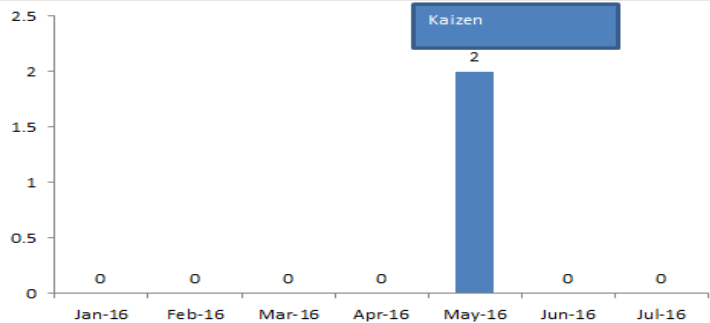
	Equipment :	Fixture	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2863					
	Department :	QA	Result :		N	P	Q	C	D	S	M						
	Cell :	Fabriaction	Type :														
Unit Name :			110865 - METALMAN MICRO TURNERS,			Operation :											
Kaizen Theme:			To eliminate customer complaint Fuel Tank mismatch			Idea :							Modify Petrol tank bkt resting block and pin design				
Problem / Present Status			Counter Measure				Benchmark :										
Fuel tank mismatch with fuel tank mtg. bkt			Block and pin design changed				Target :										
							Start :		10/04/2016		Finished :		16/04/2016				
							Note :										
							Team Members :										
							1.		2.								
3.		4.															
5.		6.															
Why Why Analysis :			Result :				Kaizen Sustenance :										
W1 : Why Petrol Tank mismatch with Petrol bkt bkt hole ? A1 : Petrol tank hole and bkt hole alignment not matching W2 : Why Petrol tank hole and bkt hole alignment not matching ? A2 : Petrol tank bkt shifting in X axis W3 : Why Petrol tank bkt shifting in X axis ? A3 : Excess tolerance between bkt hole and Locating pin W4 : Why Excess tolerance between bkt hole and Locating pin ? A4 : Initial Design of block and pin			Customer complaint Eliminated 				What To Do : Pin dia and block width checking How To Do : Fixture audit Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td></td> <td></td> <td>0</td> </tr> </table>					Material Cost	Labour Cost	Total			0
Material Cost	Labour Cost	Total															
		0															
Root Cause							Scope & Plan For Horizontal Deployment :										
Initial Design of block and pin							Equipmnet		Target		Status						
Date :							15/05/2016										
Registered By :							Mr. Ajit Singh										
Manager's Sign :																	
----- Bajaj Auto Ltd. (Fabrication) -----																	