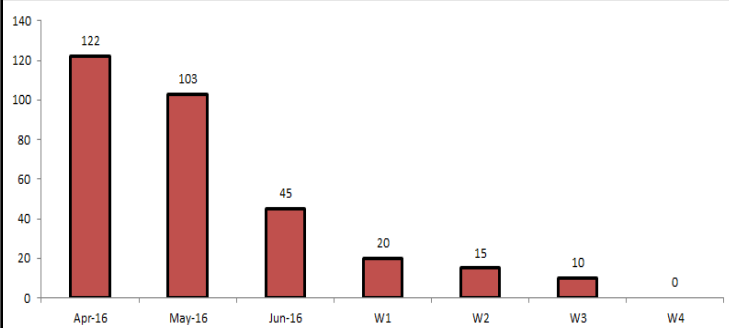


	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2867
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Robotic								
Kaizen Theme: To eliminate Shabby welding at Rear top pipe to Main pipe			Idea : Modify the pipe resting block								
Problem / Present Status		Counter Measure			Benchmark :		12				
Rear top pipe shift		Stopper block added with resting block			Target :		0				
					Start :		01/06/2016		Finished : 01/06/2016		
					Note :						
					Team Members :						
					1. Amit Singh		2. Nakul Panwar				
					3. Sumit		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Shabby welding at joint Main pipe to Rear upper pipe ?		In-house rework and rejection eliminated			What To Do : Checking of stopper block						
A1 : Rear upper pipe shift in fixture					How To Do : Daily Fixture CTQ point audit						
W2 : Why Rear upper pipe shift in fixture ?											
A2 : No provision to avoid shifting of pipe toward front side											
W3 : Why No provision to avoid shifting of pipe toward front side ?											
A3 :					Frequency : Daily						
W4 :					Cost Incurred For Making Kaizen :						
A4 :					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
No provision to avoid shifting of pipe toward front side					Equipmnet		Target		Status		
Date : 02/06/2016											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											