

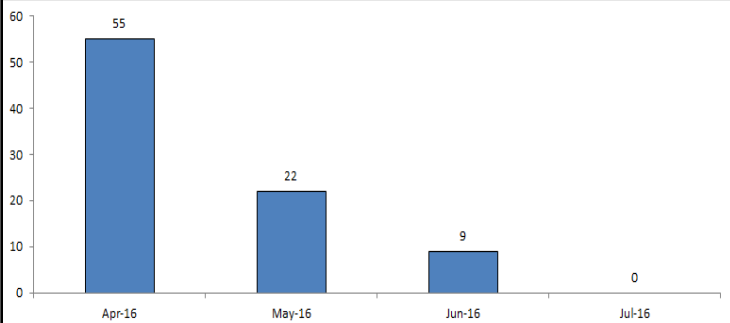
	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2868												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	Fabrication	Type :																				
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Robotic																				
Kaizen Theme: To eliminate in-house defect Shocker bkt bend			Idea : Increase bkt location hole and pin Tolerance by .5 mm maximum																				
Problem / Present Status		Counter Measure		Benchmark :		20																	
Shocker bkt bend during clamping		pin dia decreased by .5 with chamfer provided		Target :		0																	
				Start :		04/06/2016		Finished :		05/06/2016													
				Note :																			
				Team Members :																			
				1. Amit Singh		2. Motilal																	
3. Dharmendra		4. nakul																					
5.		6.																					
Benefits																							
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Shocker bkt bend ? A1 : locating pin not inserting fully into the shocker bkt W2 : Why locating pin not inserting fully into the shocker bkt ? A2 : Shocker bkt tilt after locating pin clamping W3 : Why Shocker bkt tilt after locating pin clamping ? A3 : Clamping pin hitting to shocker nut during clamping W4 : Why Clamping pin hitting to shocker nut during clamping ? A4 : Zero tolerance of locating pin and locating hole		Inhouse rework and rejection eliminated 		What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Zero tolerance of locating pin and locating hole																							
Date : 05/06/2016																							
Registered By : Mr. Ajit Singh																							
Manager's Sign : MR Ajendra Giri																							
----- Bajaj Auto Ltd. (Fabrication) -----																							