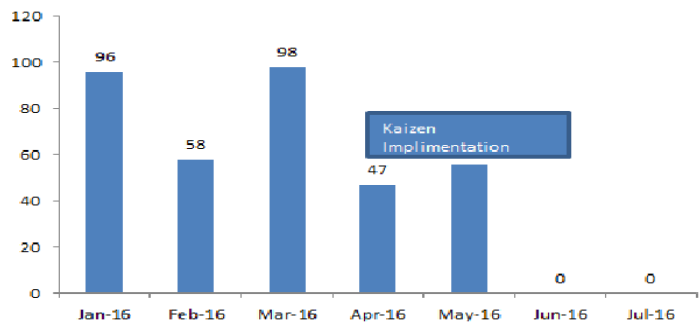
	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2869						
	Department :	QA	Result :	N	P	Q	C	D	S	M							
	Cell :	Fabrication	Type :														
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Robotic														
Kaizen Theme: To eliminate Customer complaint Grab handle tapping Not OK			Idea :														
Problem / Present Status		Counter Measure		Benchmark :		15											
Grab Handle tapping hard at Customer end		2 mm SIM added to increase Ladder pipe LH RH CD to match profile		Target :		0											
				Start :		12/06/2016		Finished :		15/06/2016							
				Note :													
				Team Members :													
				1. Ajit Singh				2. Nakul									
				3. Amit Singh				4. Babita									
				5.				6.									
				Benefits													
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Why Grab handle tapping not ok. ? A1 : Bush tilt in opposite direction and bush to bush center distance increase. W2 : Why Bush tilt in opposite direction and bush to bush center distance increase. ? A2 : Hammering done for profile matching of LH RH rear top pipe and Bkt grab handle W3 : Why Hammering done for profile matching of LH RH rear top pipe and Bkt grab handle ? A3 : Seat rail pipe pipe to pipe CD spect.188mm found 184mm and gap up to 4mm gap observed in fixture. W4 : Why Seat rail pipe pipe to pipe CD spect.188mm found 184mm and gap up to 4mm gap observed in fixture. ? A4 :		Customer Complaint Eliminated 		What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table border="1"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Root Cause				Scope & Plan For Horizontal Deployment :													
Seat rail pipe pipe to pipe CD spect.188mm found 184mm and gap up to 4mm gap observed in fixture.				Equipmnet				Target		Status							
Date : 15/06/2016																	
Registered By : Mr. Ajit Singh																	
Manager's Sign : MR Ajendra Giri																	
----- Bajaj Auto Ltd. (Fabrication) -----																	