


	Equipment :	Bin Colour Coding	Loss Type :	Logistic Loss							KAIZEN IDEA SHEET
	Department :	Moulding & RFD Department	Result :	N	P	Q	C	D	S	M	
	Cell :	Zone 1,2&5	Type :								
Unit Name : SMASH INDUSTRIES, Pune			Operation : Avoid mix up of LH & RH parts								
Kaizen Theme: Difficult to identify LH & RH part from production Bin			Idea : Define Different bins for LH & RH side parts								
Problem / Present Status		Counter Measure			Benchmark :		Avoid mix up of LH & RH part				
Mix up of LH & RH parts from production		Defined Different color Yellow & Blue Color for LH & RH side parts			Target :		100% seperation of LH & RH parts				
					Start :		02/05/2016		Finished :		10/05/2016
					Note :		Done				
					Team Members :						
					1. Mr.Pankaj Jain				2. Mr.Garvit		
					3. Mr.Amol Kadhane				4. Mr.Bharat		
					5. Mr.Vaijanath				6. Mr.Ram Barle		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Mix up of LH & RH side parts in single bin which is difficult to segregation ? A1 : All Parts are keep in single bin  W2 : Why All Parts are keep in single bin ? A2 : Parts are not keep separately as per LH & RH sequence  W3 : Why Parts are not keep separately as per LH & RH sequence ? A3 : Not use separate bins for keeping of parts of LH & RH side  W4 : Why Not use separate bins for keeping of parts of LH & RH side ? A4 : Not Different colors are define to bin for LH & RH side parts					What To Do : Define Colour for bin						
How To Do : Blue Color for LH side part and Green Color for RH side parts											
Frequency : Not Defined											
Cost Incurred For Making Kaizen :											
Material Cost					Labour Cost		Total				
2000.00					0.00		2000.00				
Scope & Plan For Horizontal Deployment :											
Equipmnet				Target		Status					
Root Cause Not Different colors are define to bin for LH & RH side parts											
Date : 26/07/2016											
Registered By : Mr. Tushar Jain											
Manager's Sign : Mr. Tushar Jain											
----- MSIL Supplier Cluster -----											