

	Equipment :	tool	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2876
	Department :	silencer fabrication	Result :	N	P	Q	C	D	S	M	
	Cell :	pipe line	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation :								
Kaizen Theme: To Eliminate the run shift b/w joint inner tube and mouth piece.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
				Target :							
				Start :	24/06/2016	Finished :	24/06/2016				
				Note :							
				Team Members :							
				1.		2.					
				3.		4.					
				5.		6.					
				Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :			What To Do :								
A1 :											
W2 :			How To Do :								
A2 :											
W3 :			Frequency :								
A3 :			Cost Incurred For Making Kaizen :								
W4 :			Material Cost		Labour Cost		Total				
A4 :							0				
			Scope & Plan For Horizontal Deployment :								
Root Cause			Equipmnet		Target		Status				
Date : 24/06/2016											
Registered By : Mr. Ajit Singh											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											