

	Equipment :	trolly provide	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2879
	Department :	silencer fabrcrtion	Result :	N	P	Q	C	D	S	M	
	Cell :	pipe line	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : queching process								
Kaizen Theme: To eliminate the customer complaint (Field failure) - Inner pipe crack in Pipe A assy. in silencer.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :		14/7/16				
					Start :		14/07/2016		Finished :		14/07/2016
					Note :						
					Team Members :						
					1. paramjeet			2. anurag			
					3. kailash			4. jitendra			
					5. dilshan			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					1350.00		150.00		1500.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause											
Date : 14/07/2016											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											