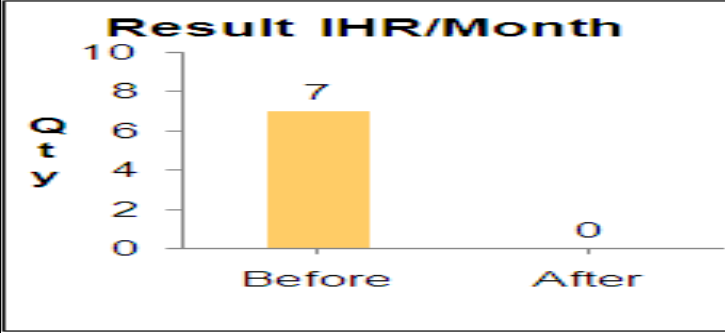


	Equipment :	Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2883										
	Department :	Quality	Result :	N	P	Q	C	D	S	M											
	Cell :	MAXIMA FULL FRAME ASSEMBLY	Type :																		
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : CO2 Welding																		
Kaizen Theme: To prevent in house rejection			Idea : SPM provide for round welding																		
Problem / Present Status		Counter Measure			Benchmark :																
Angle between TA bracket and bush not ok		SPM provide for round welding between TA bracket & bush			Target :																
					Start :		05/01/2016		Finished : 18/02/2016												
					Note :																
					Team Members :																
					1. S P SARKATE		2. R B KULKARNI														
3. B R MARKAD		4.																			
5.		6.																			
Benefits																					
P		Output/man increased by 49% Nos 0.00																			
Why Why Analysis :		Result :			Kaizen Sustenance :																
W1 : Why TA bracket to bush angle not ok ? A1 : Part orientation wrong W2 : Why Part orientation wrong ? A2 : Manual round welding W3 : Why Manual round welding ? A3 : W4 : A4 :		Sustained zero IHR 			What To Do : JH & PM of machine How To Do : By JH & PM of machine Frequency : JH (Daily) & PM (Monthly) Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>					Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																			
0.00	0.00	0.00																			
Equipmnet	Target	Status																			
Root Cause Manual round welding																					
Date : 08/03/2016																					
Registered By : Mr.S R Pardeshi																					
Manager's Sign : Mr.R S Makasare																					
----- Bajaj Auto Ltd. (Fabrication) -----																					