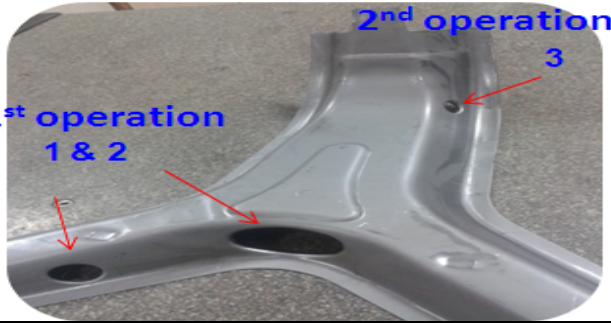
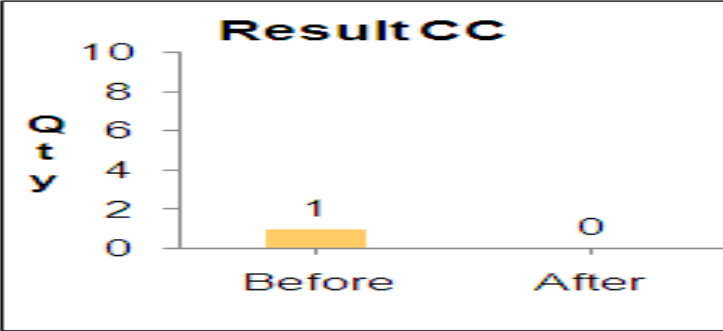


	Equipment :	Die	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2885						
	Department :	Quality	Result :	N	P	Q	C	D	S	M							
	Cell :	press shop	Type :														
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : Piercing														
Kaizen Theme: To prevent in house rejection & customer complaint			Idea : Single stage & die for all (1st,2nd & 3rd) piercing operation														
Problem / Present Status		Counter Measure			Benchmark :												
Lower part piercing hole missing		Clubbed 1st,2nd & 3rd piercing operation in single die			Target :												
					Start :		09/12/2015		Finished :		09/03/2016						
					Note :												
					Team Members :												
					1. S B Dhokane		2. V S Kshirsagar										
					3.		4.										
5.		6.															
Benefits																	
C		per day 1 man power cost reduced Rs 350.00															
Why Why Analysis :		Result :			Kaizen Sustenance :												
W1 : Why Piercing hole missing ? A1 : Material mix up W2 : Why Material mix up ? A2 : Two stages for piercing operation W3 : Why Two stages for piercing operation ? A3 : Two separate die for piercing operation W4 : Why Two separate die for piercing operation ? A4 :		Sustained zero Customer complaint & in house rejection 			What To Do : Point added in PM of die How To Do : PM of die Frequency : Monthly Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Root Cause		Two separate die for piercing operation			Scope & Plan For Horizontal Deployment :												
Date : 13/04/2016					Equipmnet		Target		Status								
Registered By : Mr.S R Pardeshi																	
Manager's Sign : Mr.R S Makasare																	
----- Bajaj Auto Ltd. (Fabrication) -----																	