

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2886	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	RE robotic line	Type :									
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : Spot welding									
Kaizen Theme: To prevent in house rejection due to reverse part location			Idea :									
Problem / Present Status		Counter Measure			Benchmark :							
Bottom reinforcement assembly reverse weld in half frame assembly					Target :							
					Start :		04/04/2016		Finished :		05/04/2016	
					Note :							
					Team Members :							
					1. D S Dabhade		2. S G Londhe					
		3. Suhas Sarkate		4.								
		5.		6.								
		Benefits										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Half frame assembly reject ? A1 : Bottom reinforcement reverse assembled with lower part W2 : Why Bottom reinforcement reverse assembled with lower part ? A2 : No provision to arrest reverse location of bottom reinforcement W3 : Why No provision to arrest reverse location of bottom reinforcement ? A3 : W4 : A4 :					What To Do :							
					How To Do :							
					Frequency :							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Root Cause No provision to arrest reverse location of bottom reinforcement												
Date : 27/07/2016												
Registered By : Mr.S R Pardeshi												
Manager's Sign : Mr.R S Makasare												
----- Bajaj Auto Ltd. (Fabrication) -----												